

# CryoFuzion Recovery Pod™

Discover the Power of CryoFuzion



## Owner's Manual

FEATURING HYPERTHERMIC CONDITIONING WITH A POWERFUL AIR-JET MASSAGE AND HYDROFUSION TECHNOLOGIES

v1.110824

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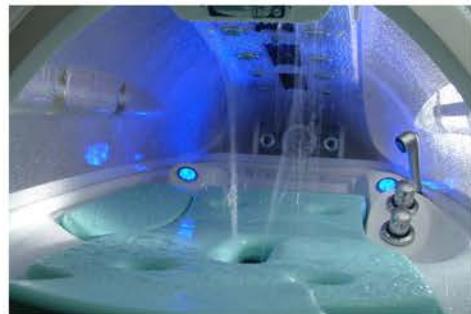
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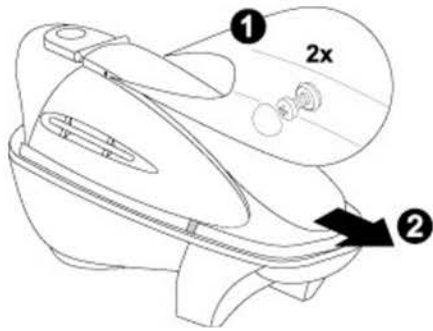


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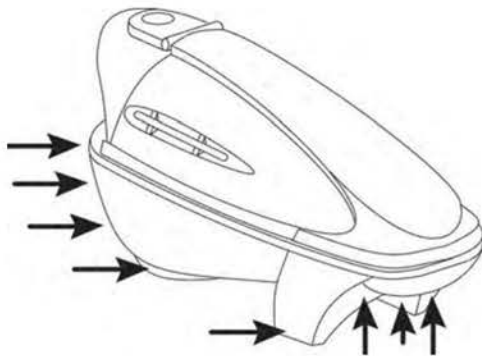
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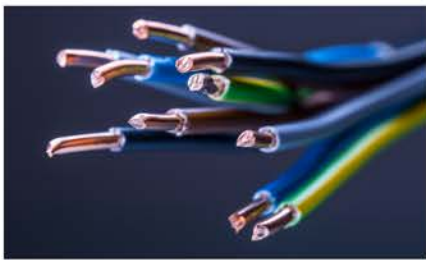
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Dear Owner,

Congratulations and thank you for purchasing the CryoFuzion Recovery POD™. Please carefully read through the owner's manual. Please keep this manual and your proof of purchase for future reference and service.

We look forward to the opportunity of offering additional products and services to you. Please forward all inquiries to the address shown below or visit us at [www.wellness-usa.com](http://www.wellness-usa.com).

To offer the highest quality products and services to our customers, we welcome your feedback regarding your new CryoFuzion Recovery POD™. Thank you for your business.

We are a wellness lifestyle company featuring research-based holistic technologies. Enriching your life and improving your health and fitness is our passion.



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# INTRODUCTION

# 1

## 1.1 Purpose of this Manual

This manual explains how to correctly install, operate, and get the best performance from your CryoFuzion Recovery Pod™. It may also be used as a guide, suitable for all levels of technical expertise, in determining and servicing mechanical and electrical issues. This owner's manual is organized as a quick reference guide. Any additional updated or supplemental information for this reference guide may be distributed to you as needed. Please read this owner's manual carefully before installing your CryoFuzion Recovery Pod™.

## 1.2 Customer Service

We welcome your comments, questions, and suggestions to continually offer the highest quality products, and services to our customers. Our qualified professional teams are ready to assist you with a prompt response to any questions communicated to us by phone or email.

## 1.3 Disclaimer

While every attempt is made to ensure the accuracy and completeness of the information in this document, some errors may exist. Wellness-USA does not accept responsibility of any kind for customer loss due to use of or reliance upon this document. Wellness-USA reserves the right to make changes without notice in the product described or contained herein in to change features, add or remove modalities, improve design and/or performance. Wellness-USA conveys no license or title under any patent, copyright, or trademark right to this product or processes and makes no representation or warranty that this product is free from patent, copyright, or trademark right infringement, unless otherwise specified.

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# SELECT PRODUCT FEATURES

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## 2.1 CryoFuzion Recovery Pod™ System Features

- 7 Wellness Preset Programs (+1 Custom)
- Steam & Misting System (Direct Plumbing)
- 2 HP External Chiller
- Far Infrared Heat
- Vibratory Massage Bed
- Aromatherapy System
- Vitamin/Mineral Product Diffusion System
- Radiant Dry Heat



# SAFETY

# 3

## 3.1 Pre-installation Technical Safety Tips

- ATTENTION: WHEN RECEIVING A PACKED CryoFuzion Recovery Pod™ SHIPMENT TRANSPORTED IN WINTER CONDITIONS (transportation temperature below 32°F [0°C]), THE UNIT MUST BE STORED AT A ROOM TEMPERATURE (conditions +59 to +86°F [+15 to +30°C], relative humidity max. 95%) FOR TWENTY- FOUR HOURS TO BE WARMED UP BEFORE INSTALLATION AND OPERATION. INSTALLING THE UNIT AND STARTING THE UNIT PREMATURELY (WITHOUT PRIOR SLOW WARMING PERIOD) MAY RESULT IN SERIOUS DAMAGE TO THE ELECTRONICS AND LCD PANEL OF THE UNIT.
- ONLY A QUALIFIED/CERTIFIED/LICENSED ELECTRICIAN IS AUTHORIZED TO MAKE THE ELECTRICAL CONNECTIONS STRICTLY ACCORDING TO ALL LOCAL ELECTRICAL INSTALLATION REQUIREMENTS. ANY UNAUTHORIZED AND/OR IMPROPER ELECTRICAL INSTALLATION IS STRICTLY FORBIDDEN. IN CASE OF UNAUTHORIZED AND/OR IMPROPER INSTALLATION THIS UNIT MUST NOT BE USED, AND IT WILL RESULT IN WAIVE OF ANY TYPE OF MANUFACTURER'S WARRANTY.
- Only a qualified/certified/licensed plumber is authorized to make the plumbing installation strictly according to all local plumbing installation requirements. ANY UNAUTHORIZED AND/OR IMPROPER PLUMBING INSTALLATION IS STRICTLY FORBIDDEN. IN CASE OF UNAUTHORIZED AND/OR IMPROPER INSTALLATION THIS UNIT MUST NOT BE USED, AND IT WILL RESULT IN WAIVE OF ANY TYPE OF MANUFACTURERS' WARRANTY.
- THE USE AND OPERATION OF THE UNIT MUST BE CEASED IMMEDIATELY IF, AFTER INSTALLATION, THE UNIT DOES NOT OPERATE PROPERLY.
- BEFORE EVERY USE OF THE UNIT THE OPERATOR MUST BE SURE THAT THE UNIT IS COMPLETE AND ALL PANELS AND/OR OTHER SUBPARTS ARE IN PLACE.

## 3.2 General and User Safety

- IN ORDER TO GUARANTEE FULL USER SAFETY THIS UNIT MUST BE INSTALLED ACCORDING TO THE REQUIREMENTS OF THIS INSTALLATION MANUAL AND IN COMPLIANCE WITH ALL LOCAL ELECTRICAL AND PLUMBING REQUIREMENTS AND WITH OTHER APPLICABLE STANDARDS. (See the Electrical Installation Requirements and Plumbing Installation Requirements in Section 4.)
- IN ORDER TO GUARANTEE FULL USER SAFETY AND REDUCE ANY TYPE OF RISK FOR INJURY, THIS UNIT MUST AT ALL TIMES BE OPERATED UNDER THE FULL SUPERVISION AND ASSISTANCE OF A TRAINED QUALIFIED ASSISTANT; CHILDREN ARE PROHIBITED TO USE THIS UNIT WITHOUT A TRAINED, QUALIFIED ASSISTANT.
- PREGNANT WOMEN AND/OR PERSON HAVING A MEDICAL CONDITION AND/OR USING MEDICATION, AND/OR HAVING ADVERSE MEDICAL HISTORY SHOULD NOT USE THIS UNIT UNLESS RECOMMENDED BY A PHYSICIAN.
- IN ORDER TO GUARANTEE USER SAFETY AND COMFORT, THIS UNIT MUST BE TECHNICALLY INSPECTED DAILY AND THOROUGHLY CLEANED AND DISINFECTED BEFORE EVERY USE. ALL UNIT OPERATIONS, TECHNICAL INSPECTION, AND CLEANING MUST BE DONE BY TRAINED, QUALIFIED PERSONNEL.

### 3.3 Safety Precautions

- Check the unit's operating voltage before operation. It must be identical with that of your local power supply.
- When using any setting of Radiant Heat with the CryoFuzion Recovery Pod™ System, be sure to refrain from touching the upper portion of the inside of the cabinet. The radiant emitters are located in this area and become very hot when the Radiant Heat feature is in use.
- Do not disassemble or modify the unit.

Prevent flammables and metallic objects from entering the unit.

- Do not use the unit when there is lightning in the vicinity. Disconnect the power cable of connected equipment.
- Avoid using the unit under the following conditions: Places subject to excessive shock or vibration. Extremely hot places.
- Use carefully. May cause burns.
- Do not sit on top of the cover.
- Do not sit on the unit when cover is only half open or closed.

NOTE: The serial number plate label and safety cautions of the main unit are located at the base of the machine on the lower right leg.

### 3.4 IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS

• **WARNING** - To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.

- **CAUTION** - Risk of electric shock. Replace audio/video components only with identical components.
- Do not operate the audio/video controls while inside the capsule.
- **WARNING** - Prevent electrocution. Do not connect any auxiliary components (for example cable, additional speakers, headphones, additional audio/video components etc.) to the system.
- These units are not provided with an outdoor antenna; when provided it should be installed in accordance with Article 810 of the National Electrical Code, ANSI/NFPA 70.
- Do not service this product yourself as opening or removing covers may expose you to dangerous voltage risk of injury. Refer all servicing to qualified service personnel.
- When the power supply connections or power supply cord are damaged; if water is entering the audio/video compartments or any electrical equipment component area; if the protective shields of barriers are showing signs of deterioration; or if there are signs of other potential damage to the unit, turn off the unit and refer servicing to a qualified service personnel.

• **DANGER** - Risk of injury.

- a) Replace damaged cord immediately;
- b) Do not bury cord;
- c) Connect to a grounded, grounding type receptacle only.

• **WARNING** - For indoor use only. This unit is not intended for outdoor use.

• **WARNING** - This product is provided with a ground-fault circuit-interrupter. The GFCI must be tested before each use. With the product operating, open the service door. Next push the reset button and close the service door. The product should not operate. Now open the service door, push the reset button on the GFCI and close the service door. The product should now operate normally. When the product fails to operate in this manner, there is a ground current flowing indicating the possibility of an electric shock. Disconnect the power until the fault has been identified and corrected.

• **DANGER** - Risk of Accidental Drowning. Extreme caution must be exercised to prevent unauthorized access by children. To avoid accidents, ensure that children cannot use this capsule unless they are supervised at all times.

• **DANGER** - Risk of injury. The suction fittings in this capsule are sized to match the specific water flow created by the pump. Should the need arise to replace the suction fittings or the pump, be sure that the flow rates are compatible. Never operate the capsule if the suction fittings are broken or missing. Never replace the suction fitting with one rated less than the flow rate marked on the original suction fitting.

• **DANGER** - Risk of electric shock. Install at least 1,5 m (5 feet) from all metal surfaces. As an alternative, a capsule may be installed within 1,5 m of metal surfaces if each metal surface is permanently connected by a minimum 8,4 mm<sup>2</sup> (8 AWG) solid copper conductor to the wire connector on the terminal box that is provided for this purpose.

• **DANGER** - Risk of electric shock. Do not permit any electric appliance, such as a light, telephone, radio or television within 1,5 m (5 feet) of capsule.

• **CAUTION** - Test the ground fault circuit interrupter before each use of the spa.

• **CAUTION** - Adequate drainage must be provided if the equipment is to be installed in a pit.

• **CAUTION** - Connect only to a circuit protected by a class a ground fault circuit interrupter.

• **WARNING** - People with infectious diseases should not use a capsule.

• **WARNING** - To avoid injury exercise care when entering or exiting the capsule.

• **WARNING** - Prolonged immersion in a capsule may be injurious to your health.

• **WARNING** - Maintain water chemistry in accordance with manufacturer's instruction

• **WARNING** - To reduce the risk of injury:

a) The water in a capsule should never exceed 40°C (104°F). Water temperatures between 38°C (100°F) and 40°C are considered for a healthy adult. Lower water temperatures are recommended for young children and when capsule use exceeds 10 minutes.

b) Since excessive water temperatures have high potential for causing fetal damage during the early months of pregnancy, pregnant or possibly pregnant women should limit capsule water temperatures to 38°C (100°F).

c) Before entering a capsule, the user should measure the water temperature with an accurate thermometer since the tolerance of water temperature-regulating devices varies.

d) The use of alcohol, drugs or medication before or during capsule use may lead to unconsciousness with the possibility of drowning.

e) Obese persons and persons with a history of heart disease, low or high blood pressure, circulatory system problems or diabetes should consult a physician before using the capsule.

f) Persons using medication should consult a physician before using capsule since some medication may induce drowsiness while other medication may affect heart rate, blood pressure and circulation

SAVE THESE INSTRUCTIONS

## 3.5 Contraindications

Individuals with any of the following conditions should obtain **written physician and/or medical professional consent** before using the CryoFuzion Recovery Pod™ POD.

- Active and/or malignant cancers.
- Recent burns.
- Hyperthyroidism.
- Epilepsy.
- Alcohol Intoxication.
- In any condition of poor health.
- Broken bones/slipped disk(s).
- Pacemaker or defibrillator.
- Insensitive or hyper-sensitive to heat.
- Infectious or contagious skin conditions, skin lesions, open abrasions and/or areas of inflammation or persistent erythema.
- Low blood pressure.
- High blood pressure.
- Diabetes.
- Pregnant or breastfeeding.
- Infants
- Heart disease and/or cardiovascular conditions such as cardiac arrhythmia
- Allergies to clay products, aroma oils, or ingredients listed on products (perform patch test before use)
- Using medications such as diuretics, barbiturates, anticholinergics and/or beta blockers.
- Using any heat intolerant, heat sensitive and/or heat activated medications.
- Individuals who may be at risk from hyperthermia
- Hemophiliacs/individuals prone to bleeding.
- Sensitive or poor blood circulation.
- Implant(s).
- Asthma or other breathing problems.
- When persistent erythema (reddening of the skin lasting more than a day) and net like color changes persist after regular exposure to infrared radiation, exposure should not be repeated and medical advice should be sought to be prevent development of erythema ab igne.
- Raynaud's Disease
- Pulmonary edema
- Anorexia
- Cold urticaria
- Cryoglobulinemia
- Paroxysmal cold hemoglobinuria

# ELECTRICAL, PLUMBING & OXY OASIS REQUIREMENTS

## 4

### 4.1 Electrical Requirements

Both the CryoFuzion Recovery Pod™ and the included external chiller **each** require their own dedicated 220V outlets and 20A circuits . A dedicated outlet and circuit requires that no other appliance should share the outlet circuit with the CryoFuzion Recovery Pod™ **or** the external chiller. Failure to comply with this requirement may cause electrical interruption and diminished performance. It is recommended that a qualified electrician install your dedicated electrical wiring for proper sauna functionality and to avoid any potential electrical hazards. Please make sure the sauna is properly grounded. Serious injury may result if proper electrical requirements are not met. Should you have any questions, please do not hesitate to contact Wellness USA.

#### Power Usage:

CryoFuzion Recovery Pod™: 13.4 Amps when radiant heat and steam are running.

External chiller: 8.0 Amps

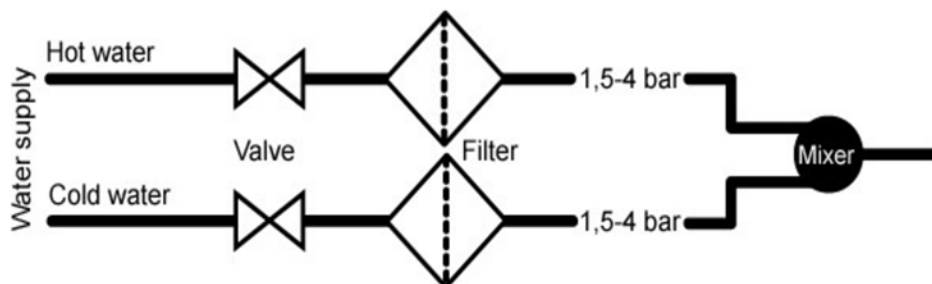
Outlet Specification (image shown below): NEMA L6-20P (USA/Canada)



## 4.2 Plumbing Requirements

NOTE: Only a qualified/certified/licensed plumber is authorized to make the plumbing connections/installation of this unit strictly according to all local plumbing installation requirements.

- The unit's power supply must be shut off prior to installation and/or any work on the unit.
  - For plumbing installation, the right hand side panel of the unit must be carefully removed. After installation, the side panel must be reinstalled before operating the unit.
  - Minimum allowed water pressure is 1.5 bars (21.75 psi) and maximum allowed water pressure is 4 bars (58 psi).
  - Pressure difference between cold and hot water supply must not exceed 2 bars (29 psi)
  - For normal over-body jet operation, the cold water must be between +50 to +59°F (+10 to +15°C) and the hot water between +122 to +140°F (+50 to +60°C).
  - Cold water supplying the steam generator must have measured water hardness below 71ppm USA (<4 PH German); if the water supply is harder, a water softener must be installed for the steam generator.
  - The water supply for this unit must be mechanically cleaned/filtered. In order to avoid damage to the unit subparts, nonsoluble, solid elements in the water supply must be less than 50 microns. In order to guarantee that, it is necessary to install mechanical water filters (50 micron filtering). Filters must have a flow rate of 2.5 gallons (9.5 liters) per minute.
  - All other water supply characteristics must meet the local drinking water requirements
  - Water supply connections in capsule are for ½" water inlets and the drain is 40mm.
- BOTH THE COLD AND HOT WATER SUPPLY MUST HAVE SHUTOFF (OPEN/CLOSE) VALVES THAT WOULD ENABLE REGULAR, EASY OPENING AND CLOSING OF THE VALVES.**
- IN ORDER TO AVOID WATER SUPPLY PIPE BURSTS AND/OR FLOODING, THIS UNIT MUST BE PROTECTED WITH COLD AND HOT WATER SHUTOFF VALVES. SHUTOFF VALVES ENABLE THE OPERATOR TO CUT OFF THE WATER SUPPLY WHEN THE UNIT IS NOT BEING OPERATED. THIS UNIT MUST NOT BE CONNECTED TO THE WATER PRESSURE CONTINUOUSLY; THE WATER SUPPLY MUST BE CUT OFF AT ALL TIMES WHEN NOT IN USE.**
- ½" hot and cold lines should come from the floor or wall to the area where the unit is to be placed. Connect them to the ½" male connections on the thermostatic mixing valve on the right side of the unit.
  - Ensure that the water lines are purged of sand and grit prior to final connection to the unit



- The capsule's 1½" (40mm) O.D. drain should be spilled directly or indirectly into the drain floor/sink
- **CryoFuzion Recovery Pod™** has a steam/shower system that utilizes approximately 4...42 gallons (15...160 liters) of water per 30-minute shower session. Water consumption depends on selected pre-set program.
- Assume 2...30 gallons (8...110 liters). Max hot water usage 40 gallons (150 liters). • Based upon the expected number of sessions daily, an appropriate hot water supply needs to be installed

#### 4.3 Connecting To Oxygen System

The Oxygen System can be used to provide filtered, humidified and/or oxygen-enriched air. To use in this manner, follow these simple installation and operation instructions:

- 1) Place the Oxygen System upright on the floor within three to four feet of the foot end of the capsule.
- 2) Connect oxygen administration tubing to air outlet on Oxygen System.
- 3) Locate the O2-IN tubing in right side under the foot area of the capsule as shown on the images below.



Release the tube from the frame by removing the plastic strip. Locate the end of the O2-IN tube and connect it with the Oxygen System.



Air Spray Brush tube can be connected to the hose connector located in the head end of the unit (beneath the head rest area) as shown on the photo below.



O2 will flow into the capsule through the O2 nozzle on the hood in the foot area as shown in the picture below.



# SHIPPING, STORING, AND INSTALLATION CONDITIONS

## 5

### 5.1 Shipping, Storing, and Installation Conditions

- This unit is designed for permanent indoor installation with the following conditions:
  - a. Temperature of the room: +59 to +86°F (+15 to +30°C). Relative humidity max. 85%
  - b. Shipping conditions: temperature -4 to 104°F (-20 to + 40°C).
  - c. Storing conditions: temperature -4 to 104°F (-20 to +40°C). Relative humidity max. 95%.

ATTENTION: WHEN RECEIVING A SHIPMENT TRANSPORTED IN WINTER CONDITIONS (transportation temperature below 32°F [0°C]), THE UNIT MUST BE STORED AT A ROOM TEMPERATURE (conditions +59 to +86°F [+15 to +30°C], relative humidity max. 95%), FOR TWENTY-FOUR HOURS TO BE WARMED UP AND BEFORE INSTALLATION AND OPERATION. INSTALLING THE UNIT STARTING UP THE UNIT PREMATURELY (WITHOUT PRIOR SLOW WARMING PERIOD) MAY RESULT IN SERIOUS DAMAGE TO THE ELECTRONICS AND LCD PANEL OF THE UNIT.

- The unit must be installed on an even, dry, solid floor surface and levelled.
- The floor must have a central floor drain for the drainage connection and emergency draining in order to avoid flooding (in case of plumbing failure).
- It is best if the room has a separate ventilation system guaranteeing the sufficient fresh air supply to the room.

### 5.2 Warranty Notice

IN ORDER TO GUARANTEE FULL USER SAFETY THIS UNIT MUST BE INSTALLED ACCORDING TO THE REQUIREMENTS OF THIS INSTALLATION MANUAL, IN COMPLIANCE WITH ALL LOCAL ELECTRICAL AND PLUMBING REQUIREMENTS AND WITH OTHER APPLICABLE STANDARDS (see: Requirements for Plumbing and Requirements for Electrical).

# TECHNICAL SPECIFICATIONS

## 6

### 6.1 CryoFuzion Recovery Pod™ Specifications

Dimensions (inches): 86.6 x 35.4 x 41.3

Weight (lbs): 352.7

Drain Connection: 40mm / 1.57" (tube)

Water Inlet: 1/2"

Required Water Pressure: Min 2-3 bar

Power Requirements: dedicated 220V outlet and 20A circuit

Power Usage: 13A

### 6.2 External Chiller Specifications

Dimensions (inches): 30.7 x 18.9 x 21.2

Weight (lbs): 137.7

Power Requirements: dedicated 220V outlet and 20A circuit

Temperature setting range: 32-104 degrees F

Rated Cooling Capacity: 5000W

Rated Heating Capacity: 5500W

Cooling Power Usage: 8.0A

Heated Power Usage: 8.4A

Rated Pump Power: 200W

Pump Power Usage: 0.74A

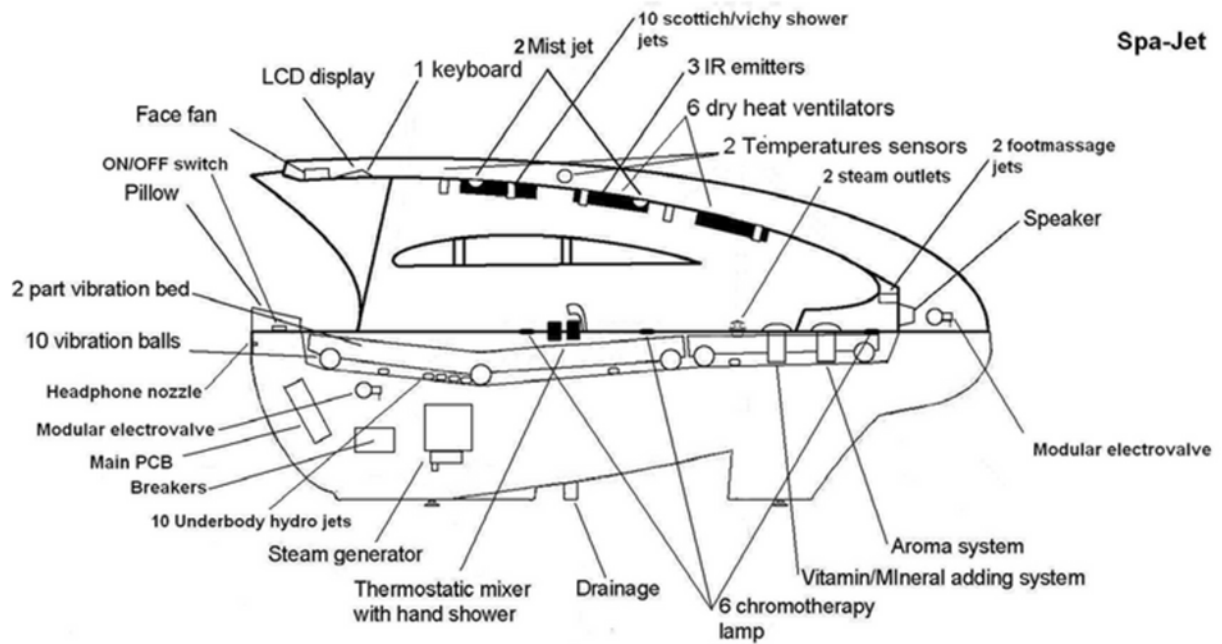
Water Resistance Rating: IPX4

Filtration: 30 micron water filter

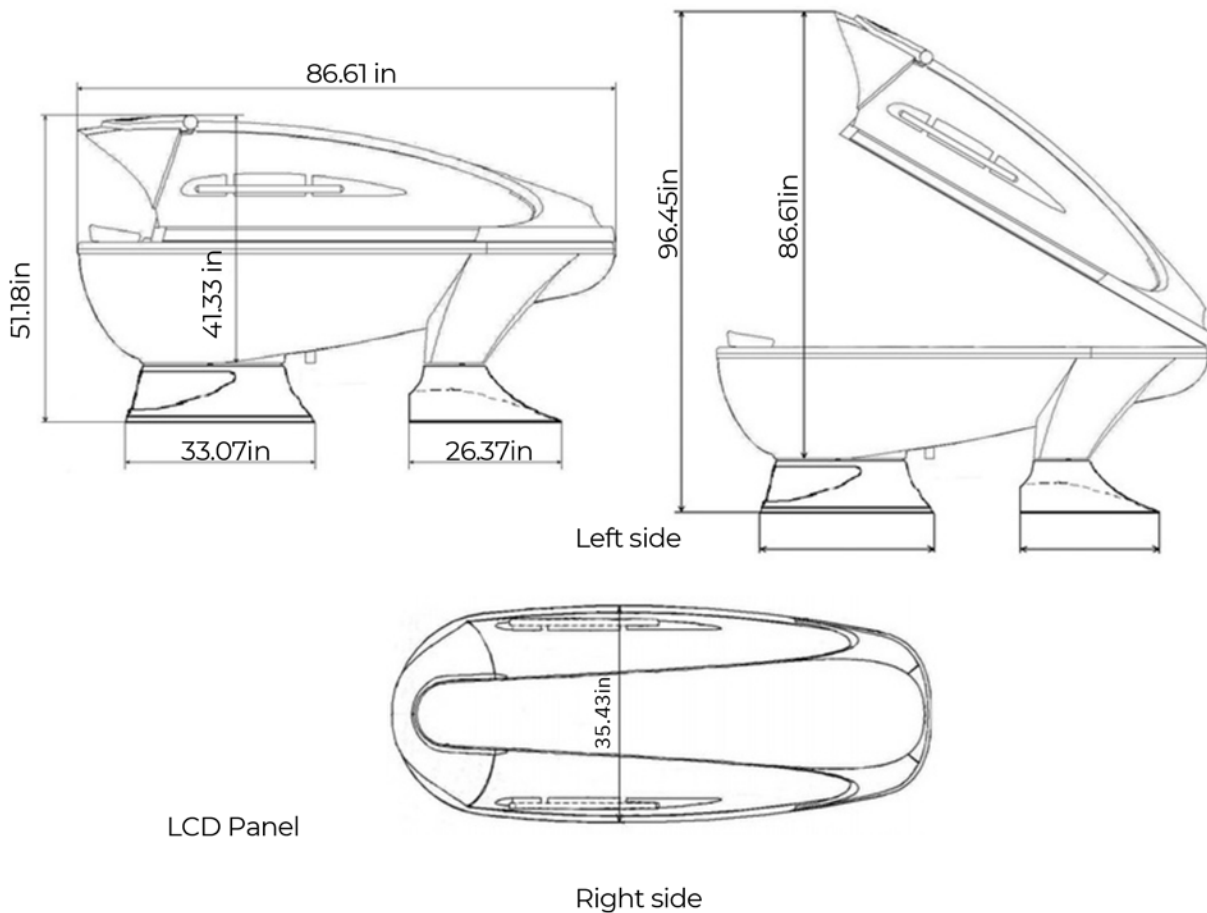
Inflow/Outflow size: DN 15 Inner Thread



### 6.3 CryoFuzion Recovery Pod™ system and Its Components



### 6.4 CryoFuzion Recovery Pod™ system Dimensions



## 6.5 Supplied Accessories

- Neck drapes (1 vinyl and 50 disposable) Plastic bed sheets
- Hot/cold face mask · 1 CryoFuzion Recovery Pod system Owner's Manual · 1 Oxygen Science™ Vitamin Concentrate (16.9 oz. bottle) · 1 Oxygen Science Mineral Concentrate (16.9 oz. bottle) · 1 Oxygen Science Wellness Concentrate (16.9 oz. bottle) · Oxivir, Disinfectant (32 oz.) · Oxivir, Sprayer

NOTE: Supplied accessories are subject to change. Contact your supplier with questions.

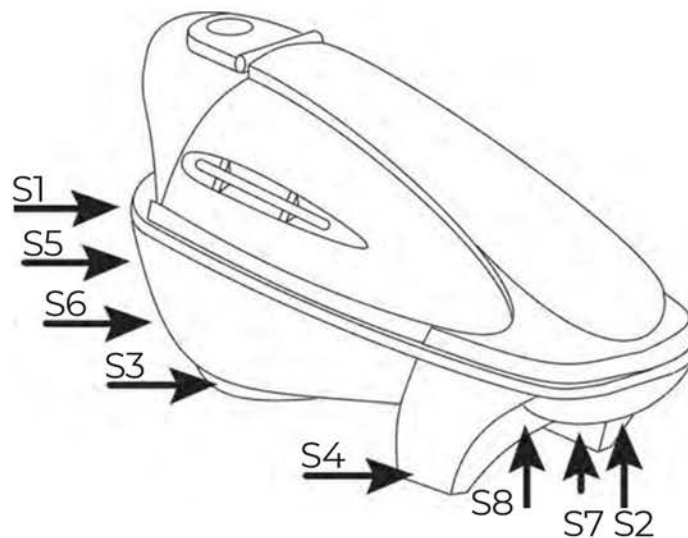
# INSTALLATION DRAWINGS

# 7

## 7.1 Removing Panels

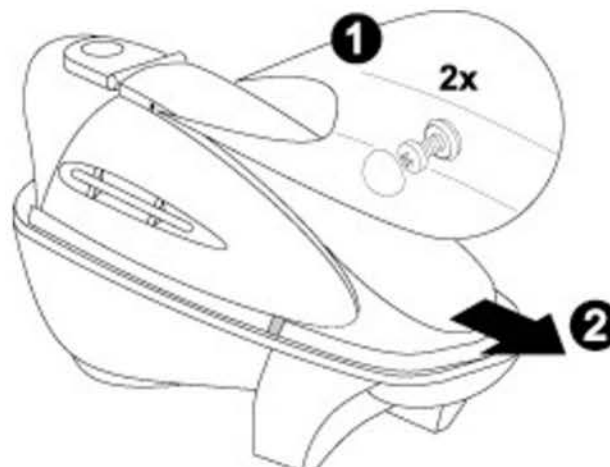
- BEFORE ANY REPAIR AND/OR INSPECTION OF THE UNIT, THE ELECTRICAL SUPPLY MUST BE SHUT OFF.
- BEFORE REMOVING THE SIDE PANEL OF THE UNIT, SHUT OFF THE ELECTRICAL SUPPLY TO THE UNIT.

- To remove the right side panel, remove screws S1, S2, S3, S5, S6, S7, S8 and S4 (S3 and S4 have two [2] screws on the opposite side panel).



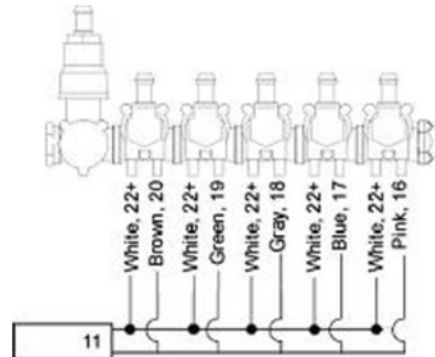
## 7.2 Removing the Hood Cover

- Remove two (2) screws and pull the cover in the direction of the arrow.



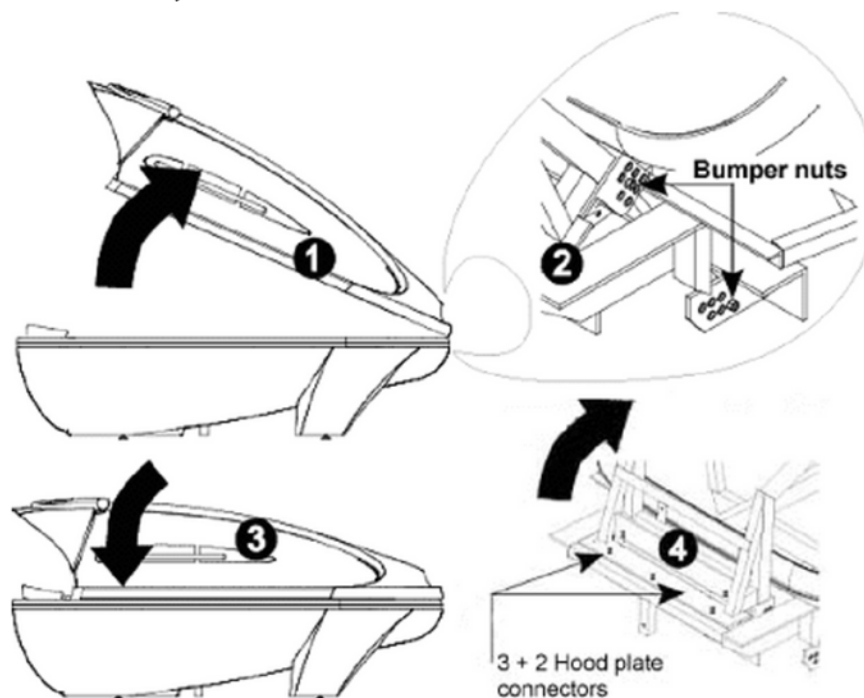
### 7.3 Removing the Hood

- To remove the hood, disconnect the wires from the valves in the hood.
- Loosen the clamps and disconnect the hoses from the valves.
- Disconnect all other cables and wires.



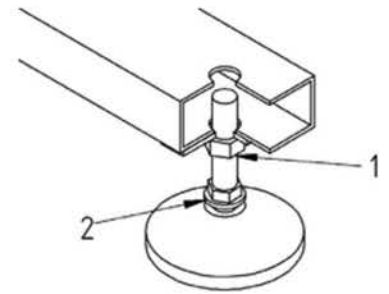
- Then open the hood and unscrew strut nuts while keeping the capsule opened. (Figure 1 below).

- Remove strut nuts and close the capsule. (Figure 2 and 3 below);
- Let the 5 connecting nuts loose and remove the hood by pulling it to the showed direction (Figure 4 below).



## 7.4 Adjusting the Legs

- This unit must be installed on an even, dry surface and levelled by adjusting the unit's legs.
- Loosen nut 1
- Regulate height by adjusting nut 2.
- If the position is correct, tighten nut 1.



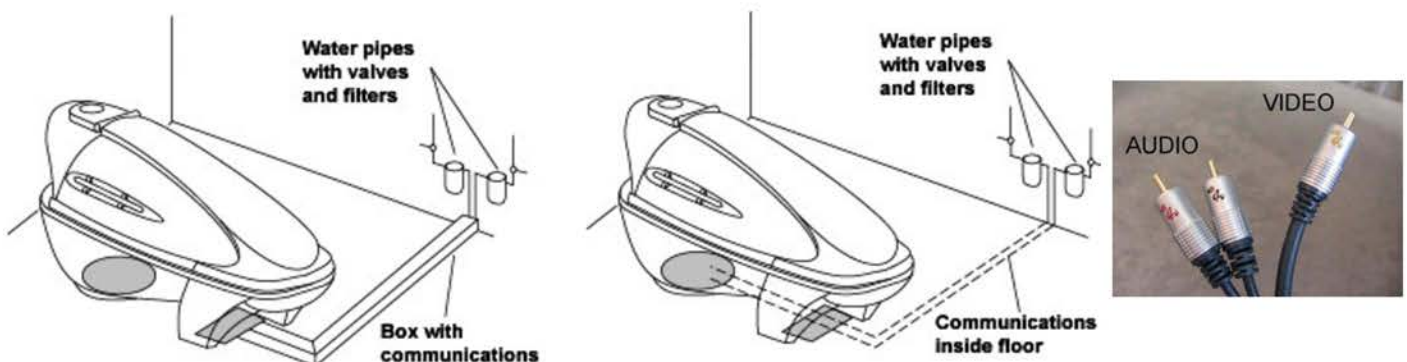
## 7.5 Electrical, Water, and Audio Connection Drawings

· DISCONNECT CAPSULE FROM ELECTRIC SUPPLY BEFORE SERVICING! · SHUT OFF THE HOT AND COLD WATER SUPPLY PRIOR TO ANY PLUMBING INSTALLATION AND/OR REPAIR WORK.

- BE CAREFUL WITH HEADPHONES PLUG!
- Electrical cables must be inserted into the lower part of the unit through the lower open areas (shaded area on the drawing).
- Please see additional information on plumbing and electrical installation at “Plumbing Installation Requirements” and “Electrical Installation Requirements” in Section 4.

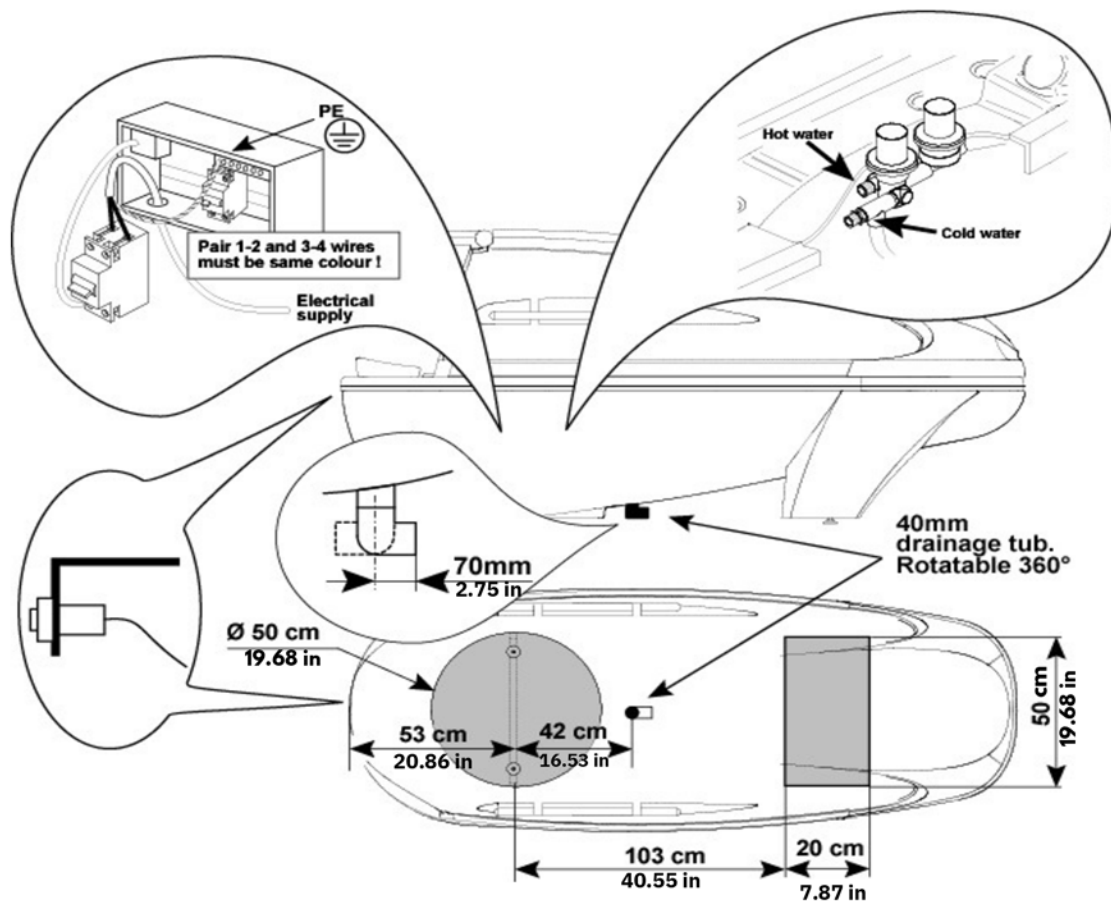
- Audio connection plug (3.5 mm) with black cable (0.5 m) is located beside the circuit breaker box.
- The machine is equipped with video and audio inputs: 3 male RCA connectors. The input cables are located on the right side of the machine under the side cover.
- Color code for connecting the external audio-video device:
  - o Yellow - composite video input
  - o Red - right audio channel input
  - o White/Black - left audio channel input

- To use CryoFuzion Recovery Pod™ System with an external video source it is needed to use the video cable (yellow) to connect it with an external video source. The external video source has to have a video-out female RCA-jack. Connect the video cable (yellow) of the spa system to the yellow video output jack/plug of the external video source. Video can be activated as described in the user manual.
- To use CryoFuzion Recovery Pod™ System with an external audio source it is needed to use the red and white/black audio cables to connect it with an external audio source. The external audio source has to have two audio-out (stereo) female RCA-jacks. Connect the audio cables (red and white/black) of the spa system to the red and white/black audio output jack/plug of the external audio source. Audio can be activated and adjusted as described in the user manual.

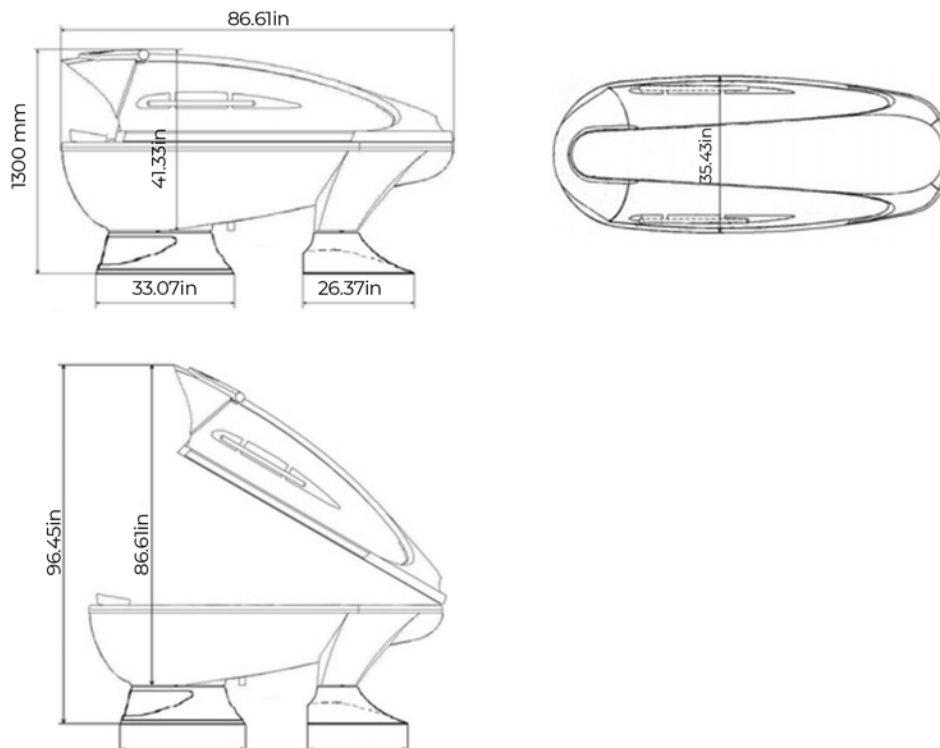


DISCONNECT CAPSULE FROM ELECTRIC SUPPLY BEFORE SERVICING;  
BEFORE ANY PLUMBING INSTALLATION AND/OR REPAIR WORK ON THE  
WATER AND/OR WATER SUPPLY SYSTEM CUT OFF THE HOT AND COLD  
WATER SUPPLY.

Please see additional information on plumbing and electrical installation in “Requirements for Plumbing and Installation” and “Requirements for Electrical Supply and Installation.” Audio connection plug (3.5 mm) with black cable (0.5 m) is located beside the electronics box.



CryoFuzion Recovery Pod™ general measurements:



# OPERATION

## 8

### 8.1 The Control Panel

The control panel, which is mounted on the console, is used to operate the CryoFuzion Recovery Pod™ system. Pressing a membrane keypad on the panel enters commands. The LCD Display shows the status of the operations being performed.

#### Control Panel

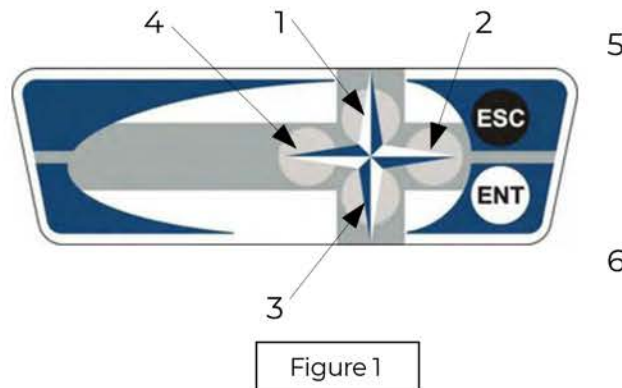


Figure 1

1. Up
2. Right
3. Down
4. Left
5. Escape (no)
6. Enter (yes)

### 8.2 Preparation for Operation

1. Check that the power is connected.
2. Check the drain tube (40 mm) connection into the drain system.
3. Check that the hot and cold water inlets are connected and then open the water system
4. Turn on the unit using the ON/OFF switch and activate it by following the instructions on the LCD Display.

**IMPORTANT:** Everyday, before putting your first user in the machine, we recommend that you run a Warm-Up session with the CryoFuzion Recovery Pod™ system (10 minutes with Steam and Radiant Heat-already preprogrammed) in order to prepare the capsule and to clear any residue that might be remaining in the water ducts.

## PREPARING THE CRYOFUZION RECOVERY POD FOR A SESSION

1. If the display is off, press the on/off button and display should turn on. Adjust the water shutoff valves to be vertical, as shown below.



2. Press the red button on the chiller, and after a few seconds the chiller fan should turn on. You can now get into the Pod and close the hood.



3. Make sure you are comfortable, adjust the neck drape, then continue to the next step.  
4. Press the ENT button on the Pod control panel. If you see the message, "DRAINAGE! PLEASE WAIT", then wait until the message is gone.

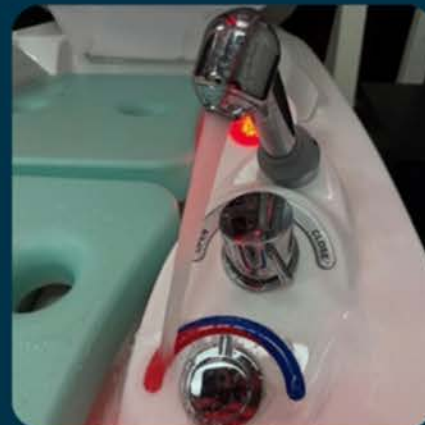


## PREPARING THE CRYOFUZION RECOVERY POD FOR A SESSION

5. Once the message is gone, press ENT with PROGRAMS selected. You should see a list of programs, select your program from the list and press ENT.



6. Once you select a program, the water faucet should spray water. Check and adjust the temperature using the hot/cold knob.



7. Now your selected program will start, if you raise the hood the program will pause.



# SHUTTING DOWN THE CRYOFUZION RECOVERY POD

1. Press the on/off button.



2. Press the red button on the chiller so the readout displays "OFF"



3. Adjust the water shutoff valves to be horizontal, shown in the image below.



### 8.3 How to Run Your First Warm-Up Session

#### Main Menu

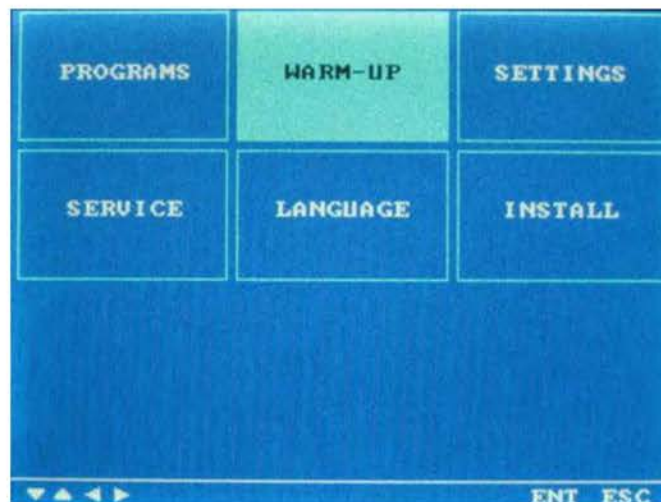


Figure 2

#### Select the “Warm-Up” Option:

Select the warm-up program with the motion buttons (UP, DOWN, LEFT, RIGHT) until (blue box) is highlighted. Confirm your selection by pressing ENTER (see Figure 1).

#### Warm-Up

The CryoFuzion Recovery Pod™ system automatically warms up the unit within 10 minutes. The timer will count down until the Warm-Up session is finished. Once the Warm-Up session is finished, CryoFuzion Recovery Pod™ System will inform you with two beeps and an informational message on the LCD screen.

- To cancel the Warm-Up program at any time press the ESCAPE button (see Figure 1) and follow the instructions from LCD screen.

### 8.4 Working with the Options

Set the “Settings”:

- Move with the motion buttons until the settings box is highlighted and confirm your selection with the ENTER button (see Figure 1)

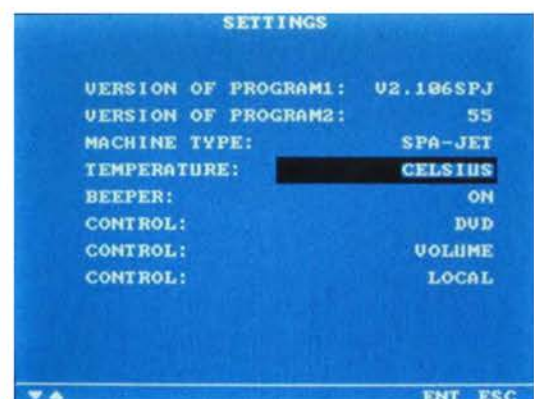


Figure 3

From the Settings submenu, verify that all settings are correct and make any necessary corrections. The submenu will allow you to verify/change the following setting parameters:

- Version of program      V XXXX\*
- Version of program      V XXXX\*
- Machine type            CryoFuzion Recovery Pod
- Temperature            Celsius                    (Celsius/Fahrenheit)
- Beeper                    On
- Control:                  Local                      (Local / Ethernet)
- Control:                  Display Control
- Control:                  Volume

\*XXXX represents the version of your specific machine

- To move up/down in the submenu, use the UP or DOWN buttons (see Figure 1). To select different settings press ENTER and use the LEFT or RIGHT buttons.
- Verify that all settings are correct and set your selections with the ENTER button. The CryoFuzion Recovery Pod™ system will automatically save all of your settings into the memory.

NOTE: To be sure that you are using the correct pre-set program charts, compare your capsule program version with Device Preset Program Charts version number in the lower left corner.

**“Service” Submenu:**

- Move with the motion buttons until the Service box is highlighted and confirm your selection with the ENTER button (see Figure 1).

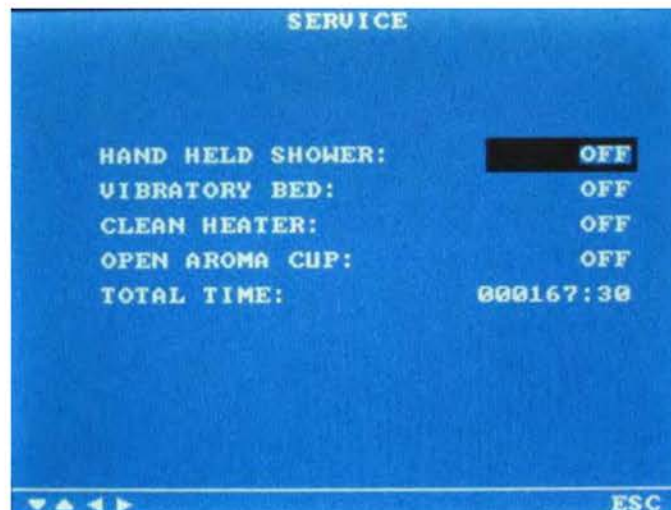


Figure 4

· Hand-held shower	OFF	(ON / OFF)
· Vibratory bed	OFF	(ON / OFF)
· Clean heater	OFF	(ON / OFF)
· Open aroma tank	OFF	(ON / OFF)
· Total time	000,00	

To move up/down in the submenu, use the UP or DOWN buttons (see Figure 1). To select ON/OFF, use the LEFT or RIGHT buttons. To go back to the previous menu, press the ESCAPE button.

- HAND-HELD SHOWER - After selecting the ON position from the submenu, the system will open the hand-held shower valve. Water will flow so you can spray the unit for cleaning/rinsing. Please verify that the on/off valve is turned to the open position.
- VIBRATORY BED - The vibratory bed can be activated without any preset programs.
- CLEAN HEATER - To maintain your CryoFuzion Recovery Pod™ System and ensure maximum productivity from the steam generator and heating element, it is necessary to flush the steam generator system at least once a week. The steam generator cleaning cycle will take approximately 10 minutes.
- OPEN AROMA TANK - after selecting the ON position, system will open the aroma tank's valve and dispense the aroma until you select OFF.

NOTE: Do not close the aroma cap with force - to avoid cap damage and allowing air flow to the aroma tank.

- TOTAL TIME- Keeps track of how many hours CryoFuzion Recovery Pod™ System has been used (tracks in hours and minutes).

NOTE: To be sure that you are using the correct pre-set program charts, compare your capsule program version with Device Pre-Set Program Charts version number in the lower left corner.

**“Service” Submenu:**

- Move with the motion buttons until the Service box is highlighted and confirm your selection with the ENTER button (see Figure 1).

**To Install the New "Software":**

Software updates will ensure that you have the most up-to-date equipment in terms of programming and technology. Follow these instructions upon receiving software upgrades. · Highlight the Software box with the motion buttons and confirm your selection by pressing ENTER (see Figure 1).

- To install new software, please follow the Software Installation Manual instructions.
- To cancel the installation process, press the ESCAPE button.

### 8.5 Working with the CryoFuzion Recovery Pod™ System Programs

- In the Main Menu, move with the motion buttons until Programs (blue box) is highlighted and confirm your selection by pressing ENTER (see Figure 1).
- CryoFuzion Recovery Pod™ has 10 preset programs plus 1 custom program.
- To move up/down in the submenu use the UP or DOWN buttons (see Figure 1). Press ESCAPE to go back to the previous menu. To select the program press the ENTER button.
- Press ENTER to start the selected CryoFuzion Recovery Pod™ program.

Program menu



Figure 5

You can change and adjust all available (visible) functions with the touch of a finger on the control panel. Programs 1 - 8 are preset programs and have selected default

settings for easy use. Program 11 (customized) has no default settings and no preprogrammed activities—all functions are to be selected by the user or technician.

- AUDIO (speaker can be turned ON/OFF)
- DVD (DVD option)
- FACE AIR (ventilator can be adjusted in 10 level range)
- COLOR LIGHTS (red, blue, green, turquoise, violet or yellow light can be chosen and fading controlled (12-60 sec))
- VIBR. BED (pulsation or regular operation can be chosen)
- TEMPERATURE (can be adjusted between 77o F [25 oC] and 118o F [48 oC])
- AROMA (aromas can be turned ON/OFF)
- VICHY SHOWER (4 modes + 10 intervals can be chosen)
- TROPICAL RAIN (can be turned ON/OFF)
- SCOTT. SHOWER (can be turned ON/OFF and chosen between cold water or cold alternating with warm water)
- FOOT MASSAGE (can be turned ON/OFF)
- UNDERBODY HYDRO (9 modes + 10 intervals can be varied)
- STEAM (steam can be turned ON/OFF)
- RADIANT DRY Heat Fusion (3 intensity levels and function can be turned ON/OFF)

### 8.5.1 Audio

- Insert music or instructional CD into DVD player. • Press ‘play’ on CD/DVD player. The audio signal will immediately be sent to the spa unit. (UP, DOWN, LEFT, RIGHT) and confirm your selection by pressing the ENTER button (see Figure 1).
- To Increase or Decrease volume, select the volume control prompt and use the arrows on Control Panel to increase, decrease or shut off volume completely. Then press ENTER to confirm choice and return to program activity screen.
- Audio can also be shut OFF completely by entering the “speaker” prompt of the audio screen and, using the Control Panel buttons, turn the speaker OFF.

NOTE: Your selections must be confirmed by pressing ENTER. If you press ESCAPE only, the default settings will be restored.

### 8.5.2 DVD

- Insert DVD into player. • Press ‘play’ button on DVD player. The audio and video signal will immediately be sent to the spa unit. Though the audio will be heard, the video must be activated through the DVD function.
- Activate the DVD function on the LCD display by pressing the motion buttons (UP, DOWN, LEFT, RIGHT) and confirm your selection by pressing the ENTER button (see Figure 1).
- To Increase or Decrease volume, go to the Audio function and use the arrows on Control Panel to increase, decrease or shut off volume completely. Then press ENTER to confirm choice and return to program activity screen.
- Audio can also be shut OFF completely by entering the “speaker” prompt of the audio function and, using the Control Panel buttons, turning the speaker OFF.
- Should the client wish to discontinue viewing of the DVD during the session, the monitor must be turned OFF using the DVD function and the sound must be turned OFF using the Audio function.

NOTE: The capsule does not offer direct control over the DVD player itself. It must be activated by an operator (assistant) or by the client prior to entering the spa for a treatment session.

**CAUTION:** When using any setting of Radiant DRY Heat Fusion, be sure to refrain from touching the upper portion of the inside of the cabinet. The radiant emitters are located in this area and become very hot when the Radiant DRY Heat Fusion feature is in use.

### 8.5.6 Vibratory Bed:

- There are different Vibratory Bed options available: CONTINUOUS or PULSATING.
- The default vibration mode is PULSATING. To turn on vibration, simply activate the vibration function field and press ENTER.
- To control intensity in this mode, choose the CONTINUOUS control from the Vibratory Bed submenu and simply press the LEFT or RIGHT buttons until your desired level is reached. Confirm your selections by pressing ENTER.
- To get to the PULSATING mode, choose PULSATING from the Vibratory Bed submenu and adjust the pulsation interval by pressing the LEFT or RIGHT buttons until your desired interval is reached.
- To turn OFF vibration in either mode, choose OFF from the Vibratory Bed submenu. Turn ON/OFF vibration bed and confirm your selection by pressing ENTER.

### 8.5.7 Face Air:

- To turn on the fan, highlight the Face Air function field and press ENTER.
- To control intensity in this mode, press LEFT or RIGHT buttons in the Face Air submenu until your desired level is reached. Confirm your selections by pressing ENTER.

**NOTE:** Your selections must be confirmed by pressing ENTER. If you press ESCAPE only, the default settings will be restored.

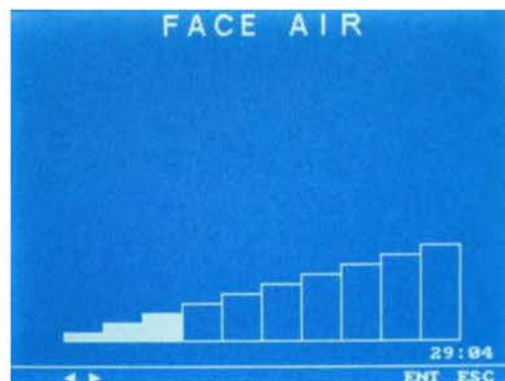


Figure 6

### 8.5.8 Color Lights:

To choose different colors from the preprogrammed Color Light section, activate the Color Lights field and press ENTER. • By choosing the Manual control you can select the desired color and confirm the selection by pressing ENTER.

• With fading control, you can adjust the alternating interval time from one color to the next. If you are in program 11 (customized), you can adjust fading control of the 6 colors at intervals between 12-60 seconds. Selections are confirmed by pressing ENTER.

### 8.5.9 Tropical Rain:

The Mineral/Vitamin system is located on the right side of the bed near the steam outlet. The Mineral/Vitamin system dispenses concentrates into the Tropical Rain misting function.

• To turn on the Tropical Rain function, highlight it on the Program Menu by using From the motion buttons and pressing ENTER. the Tropical Rain submenu select ON and confirm by pressing ENTER. To turn off the Tropical Rain function, select OFF.

• To get back to the Program Menu, press ESCAPE.

• Mineral/Vitamin system reservoir is 1 oz (28 ml). To fill the Mineral/Vitamin system, open the cap and add up to 20 ml into the reservoir. Make sure to firmly close the cap.

NOTE : Tropical Rain cannot be selected in conjunction with other water systems.

### 8.5.10 Aroma System:

The aroma liquid diffusion system is located on the left side of the bed near the steam outlet. Aroma system dispenses aroma liquid into the steam. If steam function is OFF, aroma system will not dispense aroma liquid. Usually 1-2 oz is used per session, but usage depends on the selected program. To fill the aroma system, open aroma cap and add up to 200 ml into the aroma tank.

• Aroma tank volume is 12oz (350ml). • Select the AROMA function from the Program Menu by pressing ENTER. Select

ON from the submenu and confirm your selection by pressing ENTER.

• To turn off the Aromas, select OFF from the submenu. • To go back to the Program screen press ESCAPE. • To enjoy the benefits of aromas, fill the Aroma tank with recommended Oxygen Science™ Concentrates. Oxygen Science concentrates are water-based concentrates.

NOTE: Do not close the aroma cap with force - to avoid cap damage and allowing air flow to the aroma tank.

CAUTION NOTE: Essential oils must NOT be used in the aroma system. Use ONLY recommended concentrates. Use of pure essential oils WILL CAUSE DAMAGE to the Aroma system (aroma tank, aroma valve, etc.) as well as to the entire unit.

#### **8.5.11 Scottish Shower:**

- To turn on the Scottish Shower, highlight the Scottish Shower area on the Program Menu by using the motion buttons on the control panel (see Figure 1) and confirm by pressing ENTER.
- From the Scottish Shower submenu, select the Mode for use:
  - Scottish Shower - cold and warm water alternating through the four Over-Body Jets.
  - Cold water - cold water through the four Over-Body Jets within the 6 seconds.
- To turn the Scottish Shower off, select OFF from Scottish Shower submenu.
- To get back to the Program Menu, press ESCAPE.

NOTE: Scottish Shower settings cannot be selected in conjunction with other water systems.

#### **8.5.12 Foot Massage:**

- To turn on the Foot Massage, highlight the Foot Massage area on the Program Menu using the motion buttons on the control panel (see Figure 1) and press ENTER.
- To switch Foot Massage ON/OFF, select the status function from Foot Massage submenu. Confirm your selection by pressing ENTER.
- To get back to the Program Menu, press ESCAPE.

NOTE: Foot Massage cannot be selected in conjunction with other water systems.

#### **8.5.13 Under-Body Hydro:**

- To select the Under-Body Hydro, simply highlight the Under-Body Hydro area on the Program Menu using the motion buttons on the control panel (see Figure 1). Once in the Under-Body Hydro submenu, press ENTER.
- Select ON/OFF Under-Body Hydro and select the Status ON. • Follow the instructions from LCD display to open the water faucet in order to adjust the water temperature (if required).
- To select the Mode, reenter the Under-Body Hydro submenu and make your selections from the MODE submenu (9 modes). Confirm your selection by pressing ENTER.
- To select a comfortable alternating interval for the jets, select the section INTERVAL in the Under-Body Massage submenu. Adjust the interval by using LEFT or RIGHT buttons and confirm your selection by pressing ENTER.
- To get back to the Program Menu, press ESCAPE.

NOTE: Under-Body Massage cannot be selected in conjunction with other water systems.

### **8.5.14 Vichy Shower:**

- To select the Vichy Shower, highlight the Vichy Shower area on the Program Menu using the motion buttons on the control panel and press ENTER.
- From the Vichy Shower submenu, select ON/OFF to turn the Vichy Shower on or off. Confirm your selection by pressing ENTER.
- Follow the instructions on the LCD display. Open the water faucet; this will allow the guest to sample water temperature with their right hand and adjust the water temperature if necessary.
- To select the Mode or adjust the alternating interval of the jets, go back to the Vichy Shower submenu and make your selections from the MODE submenu (4 modes). Confirm your selection by pressing ENTER.
- To select a comfortable alternating interval for the jets, select the section INTERVAL in the Vichy Shower submenu. Adjust the interval by using LEFT or RIGHT buttons and confirm your selection by pressing ENTER.
- To get back to the Program Menu, press ESCAPE.

NOTE: Vichy Shower cannot be selected in conjunction with other water systems.

### **8.6 Safety Shut Off**

If you open CryoFuzion Recovery Pod™ System's hood during the session, the steam, radiant heat, and all water systems will switch off automatically.

### **8.7 Stopping Your Session**

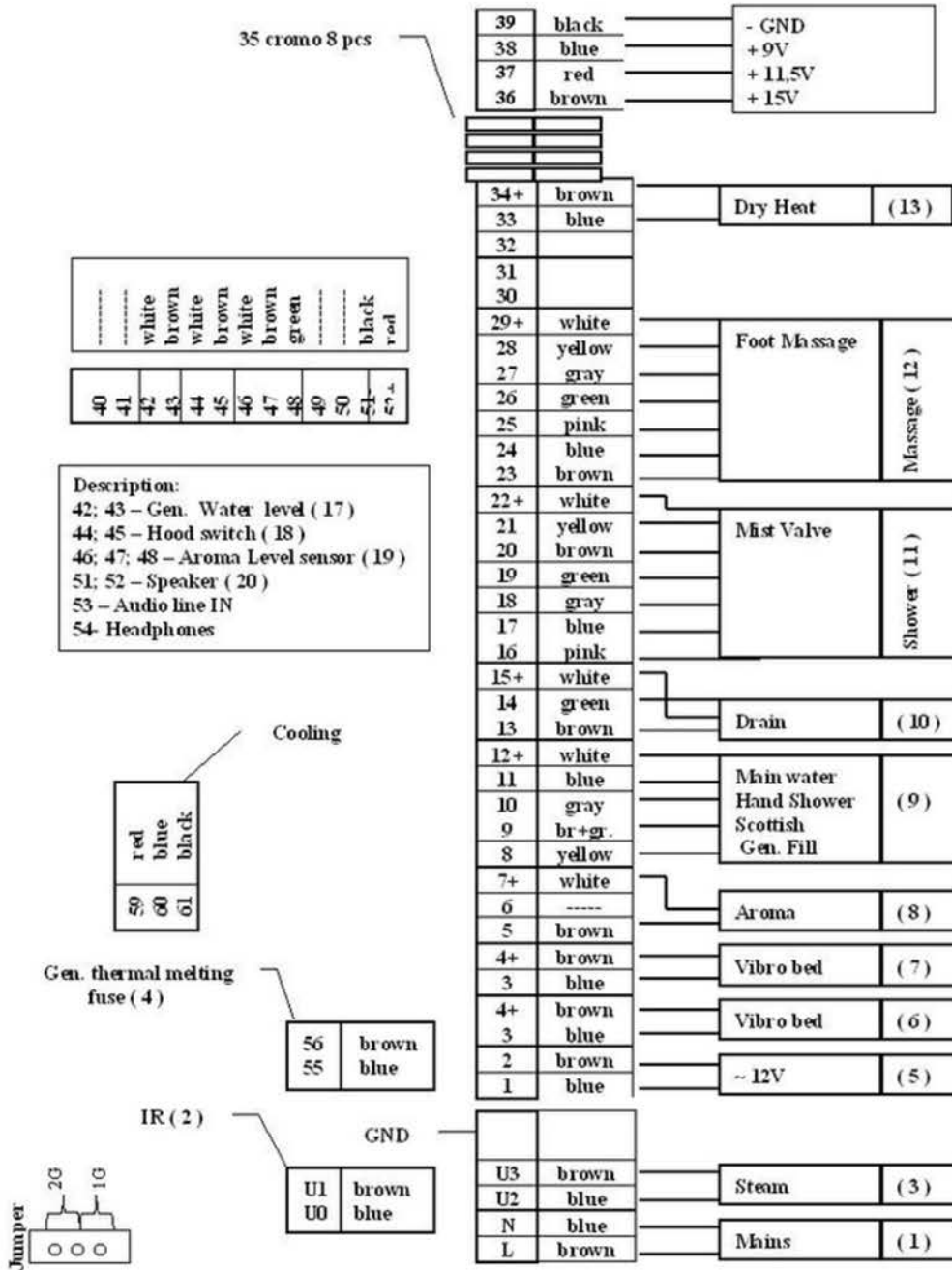
You can stop and reset your session at any time by pressing the ESC button and following the instructions on LCD display.

### **8.8 Turning Off YourCryoFuzion Recovery Pod™ System**

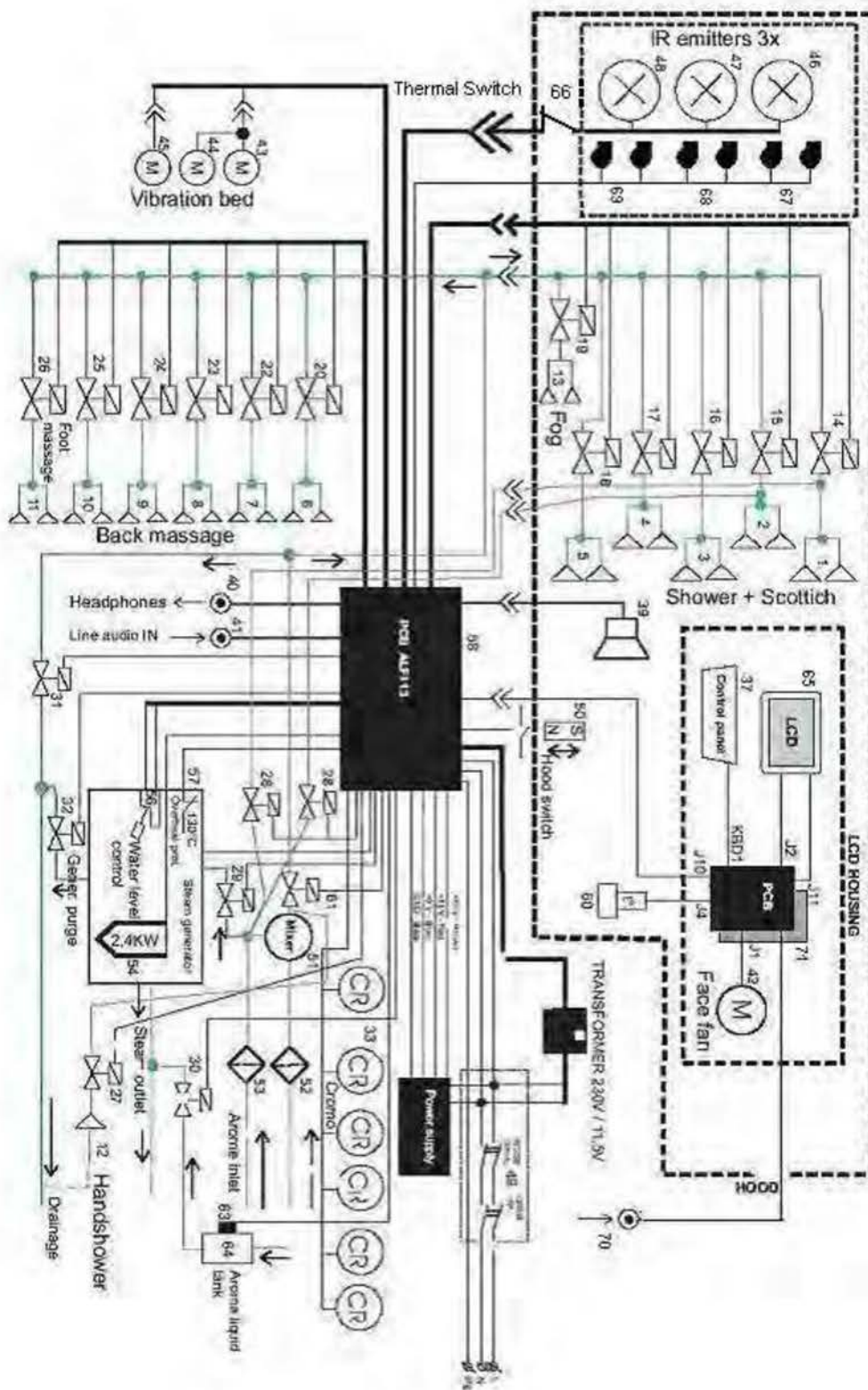
It is not necessary to turn off yourCryoFuzion Recovery Pod™ System unless you will not be using it for several days. In the latter case, you should turn off the unit from ON/OFF switch.

# SERVICE (HOOD)

## 9.1 Electrical Connections



## 9.2 Principle Water and Electrical Scheme & Component List

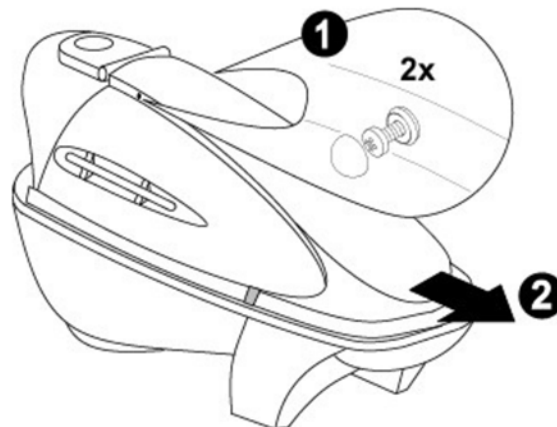


Nr	Name
1	Shower+Scottich (2)
2	Shower+Scottich (2)
3	Shower (2)
4	Shower (2)
5	Shower (2)
6	Shower (2)
7	Shower (2)
8	Shower (2)
9	Shower (2)
10	Shower (2)
11	Shower (2)
12	Hand shower
13	Mist (2)
14	Valve for Shower+Scottich
15	Valve for Shower+Scottich
16	Valve for Shower
17	Valve for Shower
18	Valve for Shower
19	Valve for Mist
20	Valve for Shower
21	Valve for Shower
22	Valve for Shower
23	Valve for Shower
24	Valve for Shower
25	Valve for Shower
26	Valve for Shower
27	Valve for Hand shower
28	Valve for Scottich
29	Valve for steam gen. filling
30	Valve for aroma system 1
31	Valve for water system drainage 1
32	Valve for steam gen. purge
33	Chromo
34	Chromo
35	Chromo
36	Chromo
37	Control panel
38	Buzzer
39	Speaker(s)
40	Audio OUT (headphones)
41	Audio IN
42	Face fan
43	Vibration bed 1
44	Vibration bed 1
45	Vibration bed 2
46	Radiant Heat emitter 1
47	Radiant Heat emitter 2

48	Radiant Heat emitter 3
49	Brakers (RCCB and OCCB)
50	Hood switch
51	Mixer
52	Filter for hot water
53	Filter for cold water
54	Heating element
56	Water level control sensor (upper)
57	Overheat protector
58	Electronic box
59	Temp sensor for IR emitters
60	Temp sensor 1
61	Valve for water system drainage 2
62	Prog. Port 1V ethernet port
63	Water level sensor
64	Aroma liquid tank
65	LCD display
66	Thermal Switches (6)
67	Radiant DryHeat Fusion ventilator (2)
68	Radiant DryHeat Fusion ventilator (2)
69	Radiant DryHeat Fusion ventilator (2)
70	Video IN
71	LCD rx1

### 9.3 Removing the Hood Cover

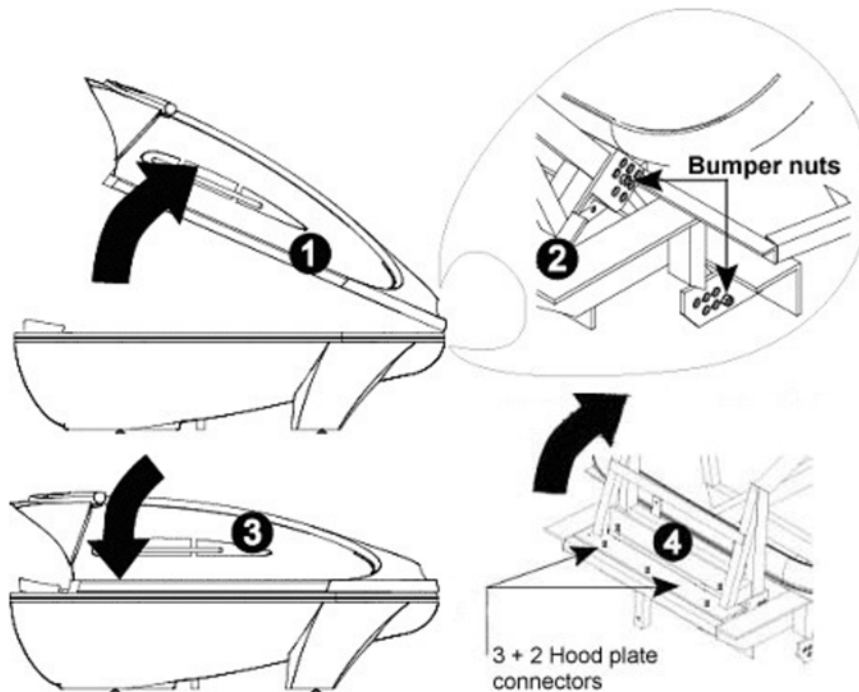
- Required tools: crosshead screwdriver
- Remove 2 screws and pull the cover in the direction of the arrow.



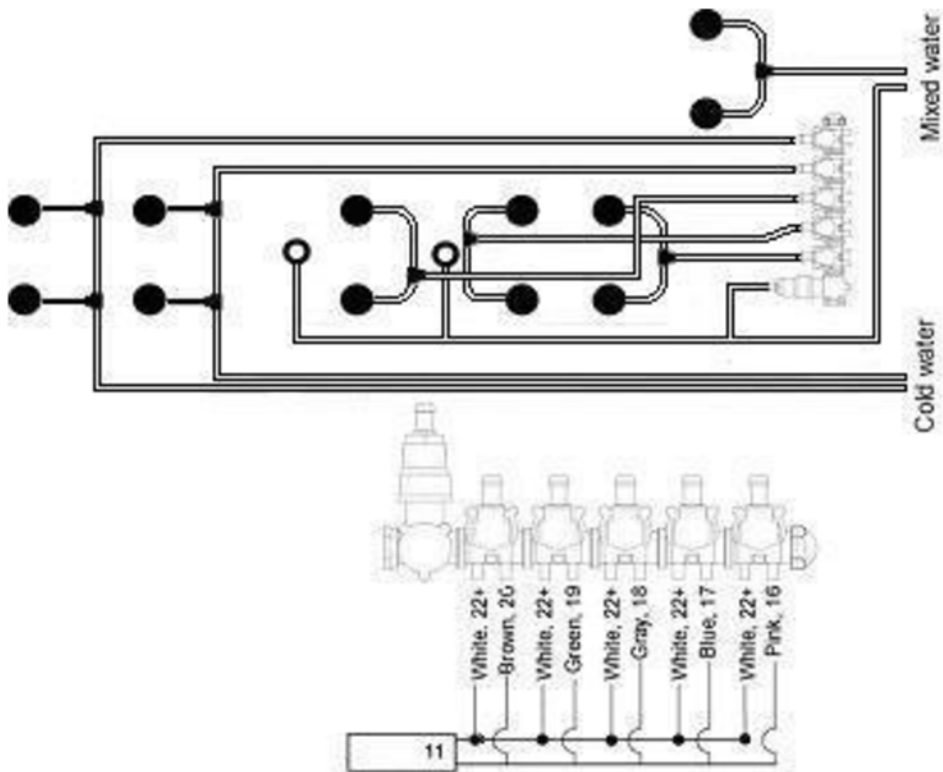
## 9.4 Removing the Hood and Changing the Strut Nut

- Required tools: wrench 10mm, 13mm, and two people
- Removal:
  - a. Remove panels and hood cover.
  - b. Disconnect water hoses.
  - c. Disconnect electrical wires.
  - d. Open capsule and unscrew strut nuts.
  - e. If you are changing the struts, install new instead of old.
  - f. For hood removal, let the 5 connecting nuts loose and remove the hood by pulling it to the showed direction (Figure 4 below).
- Installation:
  - a. Connect the hood.
  - b. Open capsule and connect struts.
  - c. Close hood and connect water and electrical wires.

Name	Part Number
Strut Hinge	E4000-28

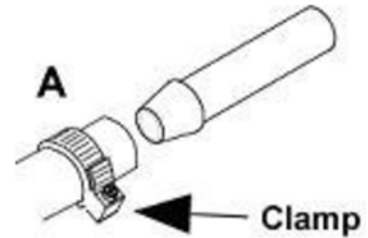


### 9.5 Principle Water Diagram with Valve Connections of the Hood



### 9.6 Water Connection Types

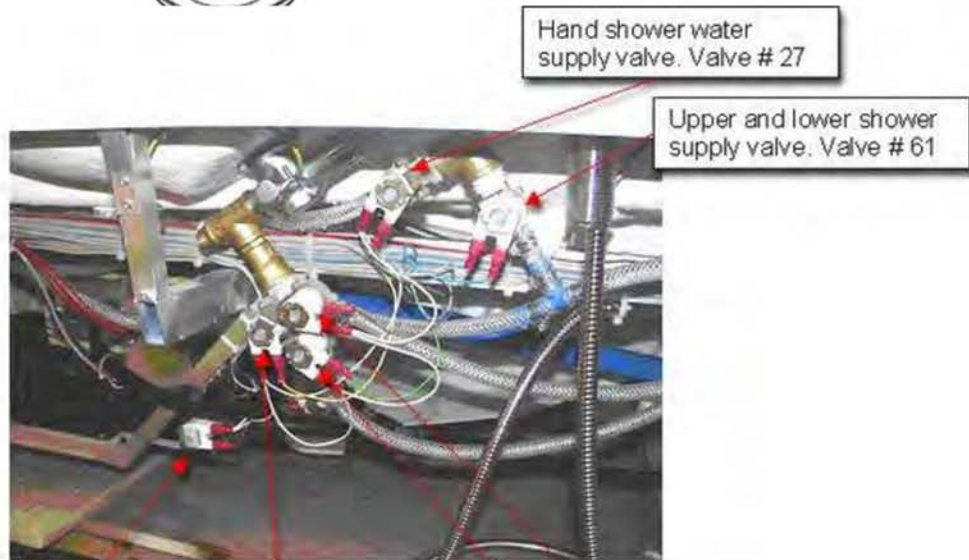
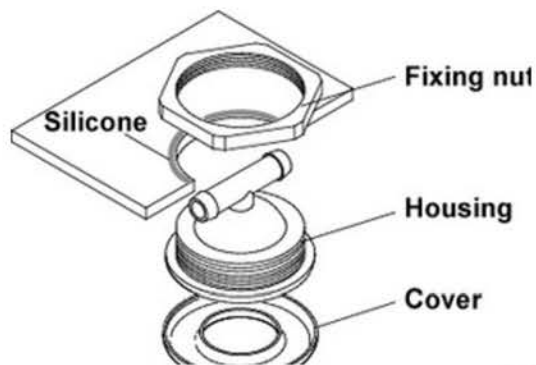
Connection with clamp. For connecting and disconnecting, use a screwdriver.



Name	Part Number
Clamp	E4000-27
Modular electrovalves (5 way)	E4000-15

### 9.7 Water Jet

- Required tools: screwdriver, large pliers, and silicone
- Removal:
  - a. Disconnect tube. b. Remove fixing nut.
  - c. Large pliers may be needed for this.
- Required tools: screwdriver, large pliers, and silicone
- Removal:
  - a. Place housing through hood and put silicone as shown in figure.
  - b. Tighten fixing nut.
  - c. Connect tube.
- There are 2 pipes on jet housing. 1 is closed and 1 is open. Be sure that you connect the tube to the open pipe before tightening.
- For cover removal and installation use a screwdriver. It is not necessary to remove the whole jet.



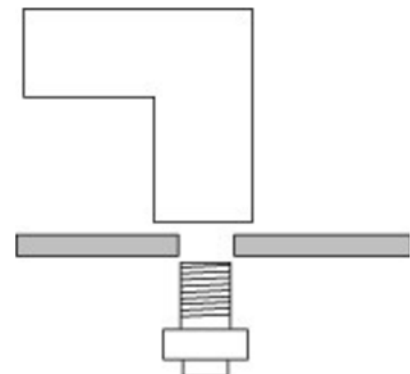
Steam generator drain valve. Valve # 32	Steam generator water supply valve. Valve # 29	Cold water supply valves for first two shower jets. Valve # 28
---	--	--

Name	Part Number
Massage jet	E4000-11
Shower jet	E4000-10

### 9.8 Mist Jet

- Remove/install the mist jet by turning the elbow on top of the hood.

Name	Part Number
Mist jet Elbow	E4000-12

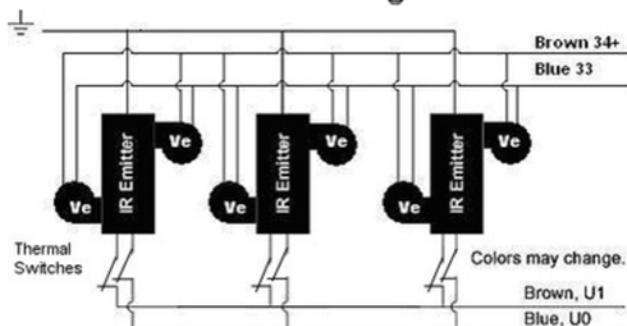
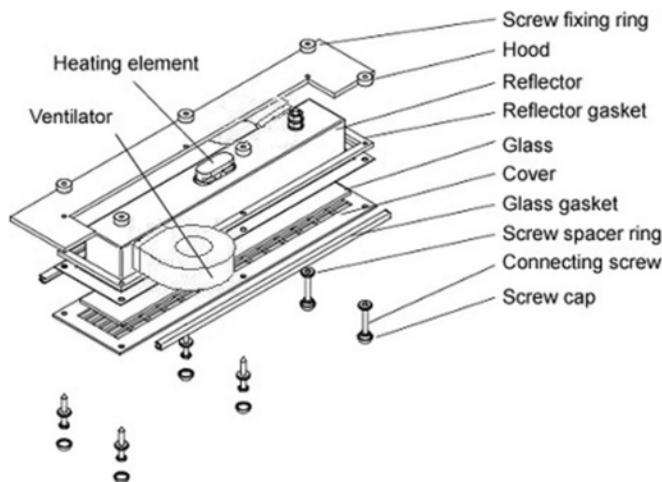


### 9.9 Radiant Heat Emitter

- Required tools: crosshead screwdriver
- Removal:
  - a. Disconnect wires.
  - b. Remove screws and remove parts as shown in the figures in below.

- Installation:
  - a. Install parts as shown in the figure below.
  - b. Connect wires.

NOTE: When replacing screws, use stainless screws.

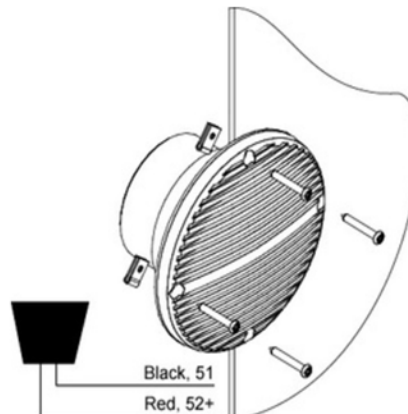


Name	Part Number
IR emitter	E4000-19
Reflector	E4000-20A
Reflector gasket	E4000-21
Glass	E4000-22
Glass gasket	E4000-23
IR flocked cover	E4000-24
Screw fixing ring	E4000-25
Screw cap	E4000-26

### 9.10 Speaker

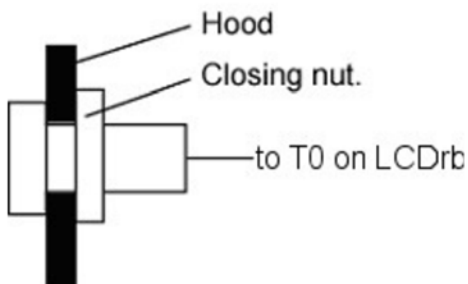
- Required tools: crosshead screwdriver
- For speaker removal, remove four (4) screws and retain nut clips.
- For speaker installation, tighten screws into nut clips.

Name	Part Number
Speaker	E4000-31



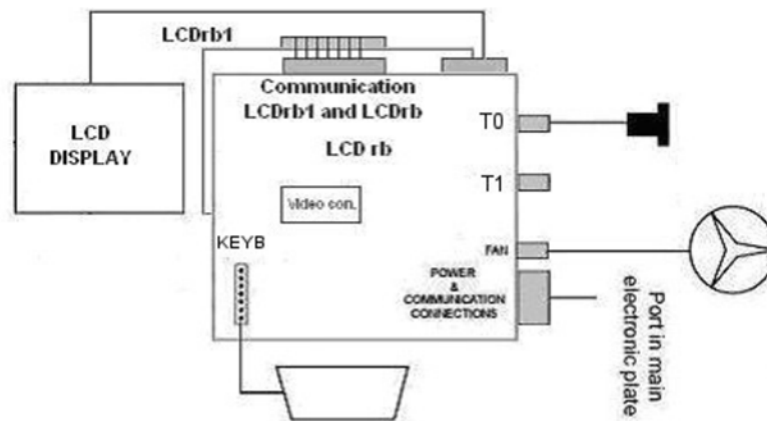
### 9.11 Temperature Sensor

- Required tools: large pliers
- The temperature sensor is inserted through the hood and secured with a nut. The nut is round and pliers are required for its removal.
- The sensor is connected to “LCDrb” in LCD housing. See “Opening the LCD Housing” and “Replacing Parts in the LCD Housing” on the following pages for information on disconnecting wiring.



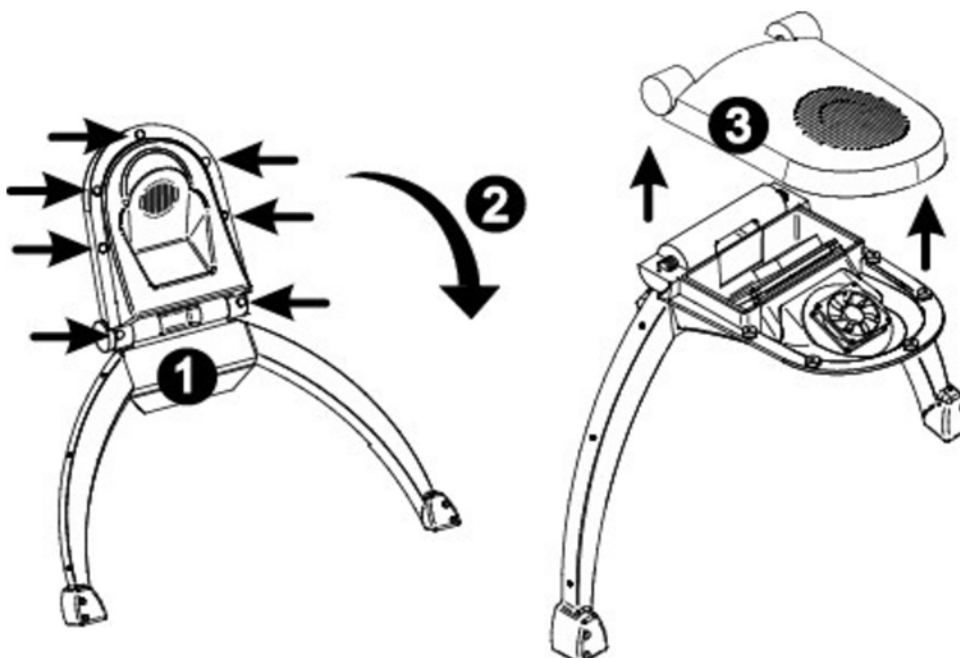
Name	Part Number
Temperature sensor	E4000-32

## 9.12 Opening the LCD Housing

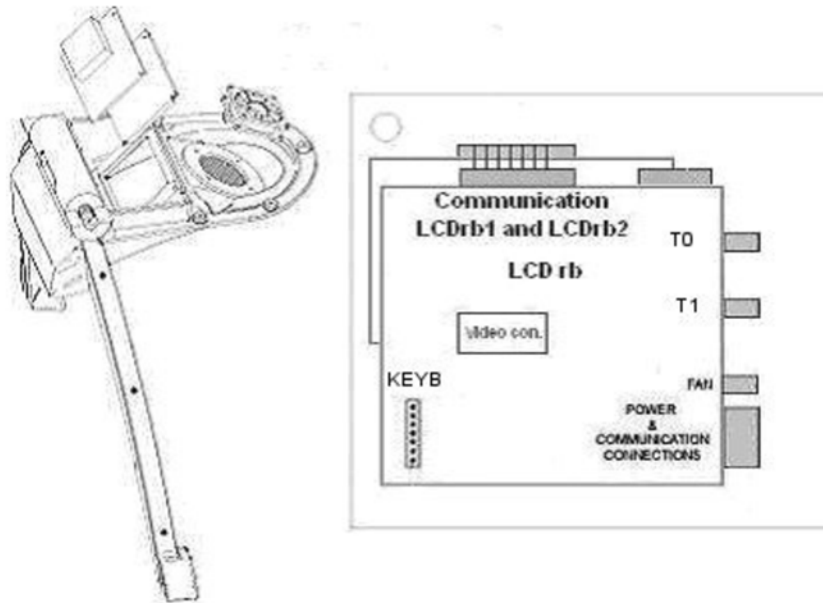


*Principal scheme of devices in hood*

- Required tools: crosshead screwdriver
- Move LCD housing position as shown in the figure below.
- Remove nine (9) screws.
- Keep two (2) housing parts together and turn it to the horizontal position, then lift the upper part
- To tighten LCD housing, turn two (2) nuts located on the left and right side of the housing clockwise



### 9.13 Replacing Parts in the LCD Housing



### 9.14 Installing Polyurethane Arch

- Required tools: crosshead screwdriver
- Move LCD housing position as shown in the figure below.
- Remove nine (9) screws.
- Keep two (2) housing parts together and turn it to the horizontal position, then lift the upper part
- To tighten LCD housing, turn two (2) nuts located on the left and right side of the housing clockwise

#### Face Fan

- Required tools: crosshead screwdriver
- Remove the connector "FAN" from the "LCDrb" PCB.
- Remove four (4) screws that hold the fan in position.

#### LCD Panel

- Required tools: crosshead screwdriver, knife, silicon glue
- Removal:

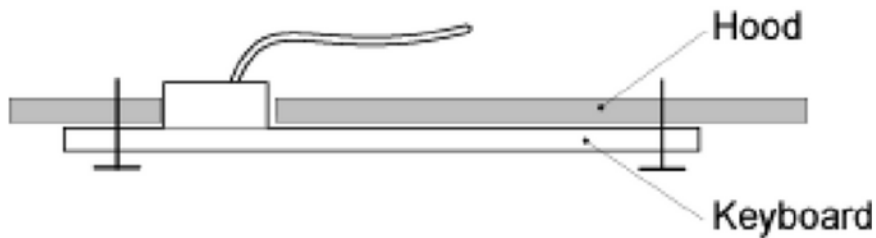
- a. Remove all connectors from the "LCDrb" PCB.
- b. Remove four screws from the "LCDrb" PCB and take off "LCDrx" PCB.
- c. Cut glue in edges of LCD panel.
- d. Remove four screws from LCD mounting bracket and carefully remove LCD display from housing.

- Installation:

- a. Put LCD panel into position and put some glue drops at the bottom corners.
- b. Install the four (4) screws into the LCD mounting bracket.
- c. Put "LCDrb" PCB into position and install four (4) screws.
- d. Install all connections.

**Control Panel**

- Required tools: crosshead screwdriver



• Removal:

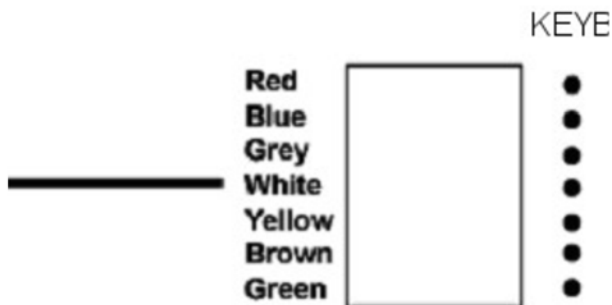
- Remove the connector “KEYB” from the “LCDrb” PCB.
- Remove 2 screws from the control panel.

• Installation:

- Install two (2) screws in the control panel.
- Install the connector to the “KEYB” on the “LCDrb” PCB.

Replacement control panels are sent with the connector not installed.

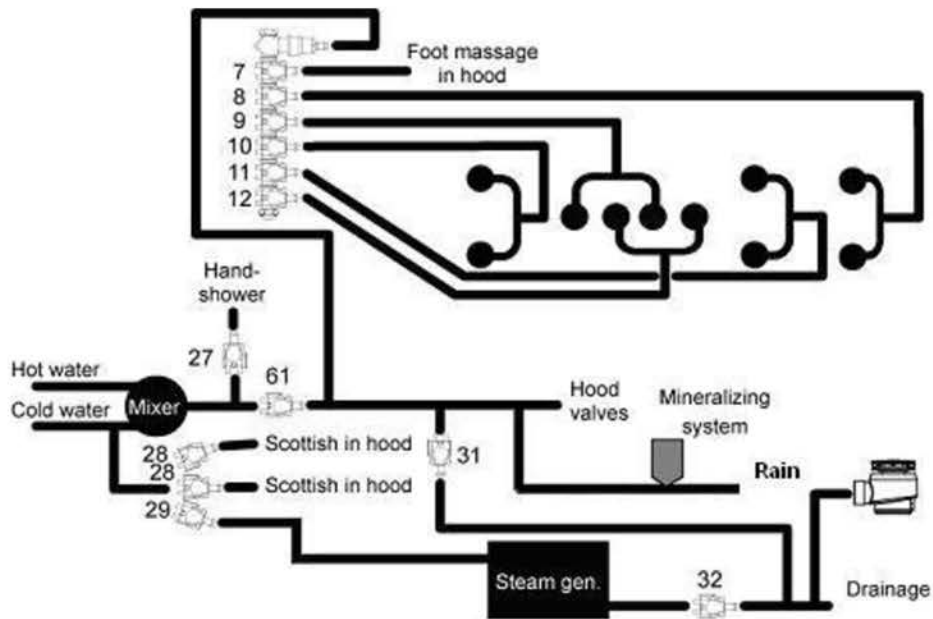
- Install the control panel and route the connection cable to “LCDrb” PCB.
- Insert wires into the supplied plug according to the next diagram.



Name	Part Number
LCD housing upper part	E4000-33A
LCD housing lower part	E4000-34A
Polyurethane arch	E4000-35A
LCD display	E4000-02A
PCB LCDrb	E4000-03A
PCB rabbit	E4000-04A
Electronic box for main PCB	E4000-06
IR fan - Model	E4000-144
Control Panel	E4000-01

# SERVICE (BOTTOM)

Principal water and electrical diagram

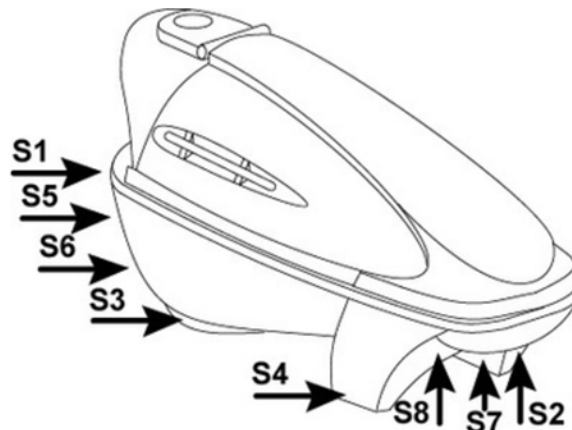


Valve no	Colors of wires		Cable no
	1	2	
7	White, 29+	Pink, 23	
8	White, 29+	Blue, 24	
9	White, 29+	Gray, 25	12
10	White, 29+	Green, 26	
11	White, 29+	Brown, 27	
12	White, 29+	Yellow, 28	
27	White, 12+	Gray, 10	
28	White, 12+	Green, 9	9
28	White, 12+	Brown, 9	
29	White, 12+	Yellow, 8	
31	White, 15+	Green, 14	10
32	White, 15+	Brown, 13	
61	White, 12+	Blue, 11	9

## 10.1 Removing Panels

- BEFORE ANY REPAIR AND/OR INSPECTION OF THE UNIT, THE ELECTRICAL SUPPLY MUST BE SHUT OFF.
- BEFORE REMOVING THE SIDE PANEL OF THE UNIT, SHUT OFF THE ELECTRICAL SUPPLY TO THE UNIT.

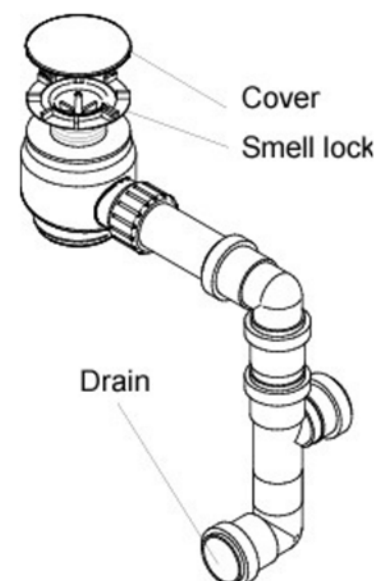
- To remove the right side panel, remove screws S1, S2, S3, S5, S6, S7, S8, and S4 (S3 and S4 have two [2] screws on the opposite side panel).



## 10.2 Drainage

Drainage is connected to bottom floor. Smell lock has 40 mm tube. All tubes are usually 40 mm. For cleaning, remove the chrome cover and clean out the trap.

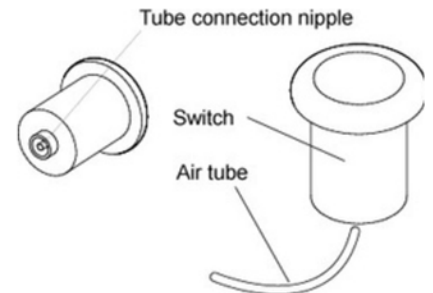
Name	Part Number
Smell lock	E4000-36



### 10.3 On-off Switch

The on-off switch breaks electric input when you press it. A temperature increase could cause the unit to automatically shut off. To resolve this problem, remove the right side skirt and disconnect the air tube from the tube connection nipple on the switch.

Name	Part Number
Power switch (in electric box)	E4000-39
Air tube	E4000-38
Air switch	E4000-37



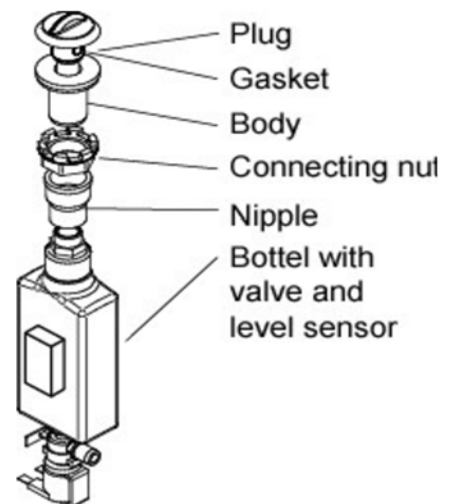
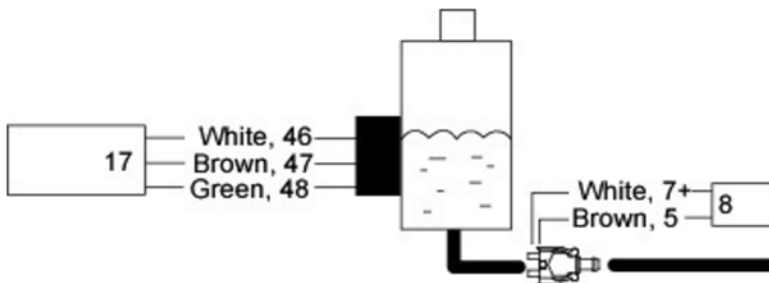
### 10.4 Massage Jets

Massage jet installation and removal are the same as the Hot/Cold jets in the hood. See “Water Jet” section.

### 10.5 Aroma System

- Required tools: large pliers
- The aroma system is shown in the following figures.
- Valve is connected with tube to steam system.

Aroma system electrical diagram:

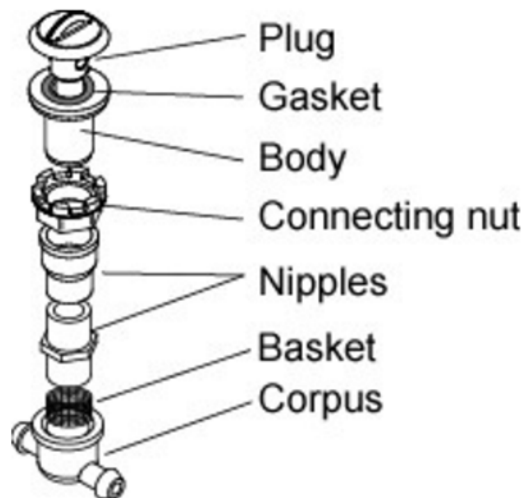


Name	Part Number
Aroma System TS Kit	E4000-173
Level sensor	E4000-93

### 10.6 Mineral/Vitamin System

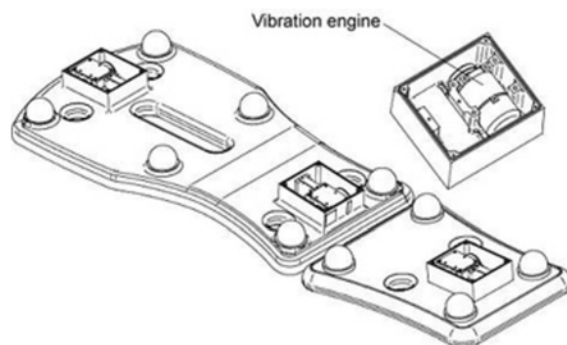
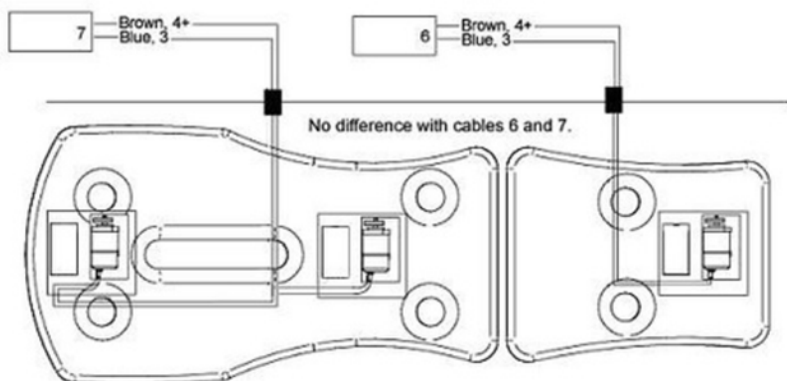
- The mineral/vitamin system is shown in the figure to the right.
- When the massage jets lose pressure, the basket in the mineral/vitamin system must be cleaned.
- To clean the basket, remove tubs and corpus.

Name	Part Number
Vitamin apparatus – lower	E4000-105
Vitamin apparatus – upper	E4000-106



### 10.7 Vibratory Bed

- Required tools: crosshead screwdriver, knife, wire cutters, wire strippers, wire crimper, silicone



The vibration system has three (3) electrical motors. The motors are connected to special nests on the back of the beds. Two (2) motors are located on the upper bed, and one (1) motor is located on the lower bed. Two (2) electrical connections for the beds are located on the capsule bottom floor.

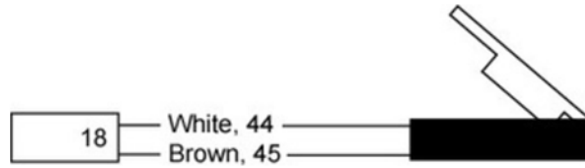
To remove motors from bed for replacement, follow steps below:

- Remove the 4 crosshead screws from the cover on the nest.
- Use a knife to cut around the seam between the cover and the nest to remove the silicone.
- Remove the cover from the nest.
- Use wire cutters to cut all wires from the splices.
- Remove four (4) screws from the motor brackets. Remove the brackets to remove the motor.
- If replacing bed, remove cable from the nest to use in new bed.
- Install motor in reverse order of removal procedure.
- When installing cover, make sure to apply silicone around the edge of the cover to ensure watertight seal to the nest.

Name	Part Number
Motor	E4000-08 E4000-89
Vibration bed upper	(w/o motor) E4000-91
Vibration bed lower	(w/o motor)

### 10.8 Hood Switch

- Required tools: wrench 7mm
- The hood switch is located between two (2) aluminum plates near right strut (same side as the mixer). Switch is connected with small bolt to lower plate.



Name	Part Number
Hood switch	E4000-41

### 10.9 Supply Transformers

- Small Transformer 220/11,5 V

The small transformer input is connected to 220V at the main circuit breaker. The output is connected to terminal 37 +11.5V. Terminal 39 is ground in the main power box. (See the 10.1 Electrical Connections table.)

- Power Supply

The power supply input is connected to 220V at the main circuit breaker. The output is connected to terminal 36 +15V. Terminal 38 +9V and terminal 39 are ground. (See the 10.1 Electrical Connections table.)

The small green LED is on when the Power Supply works correctly. If the LED is not on, reset the main circuit breaker. If the LED is still not on, change the fuse on the power supply.

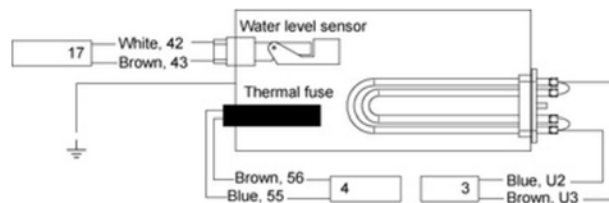
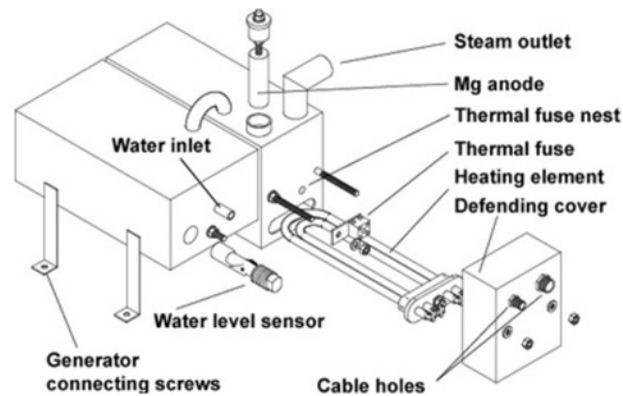
	Part Number
	E4000-101
	E4000-102

## 10.10 Steam Generator

NOTE: When you are working with the steam generator always disconnect capsule from power supply!

MAINTENANCE TIP: Magnesium anode (Mg-anode) protects the steam generator from rust and lime scale. Very hard water or water that is softened heavily with salts can result in heavy anode deterioration, which results in longer steam productions. In order to guarantee the best performance and life to the steam generator, the Mg-anode should be changed at least every 2 years. See parts table for details.

• The generator is connected to the wooden platform with 4 screws. Wires are not displayed in the figure. Nuts are in metric system.



## 10.11 Replacing the Heating Element

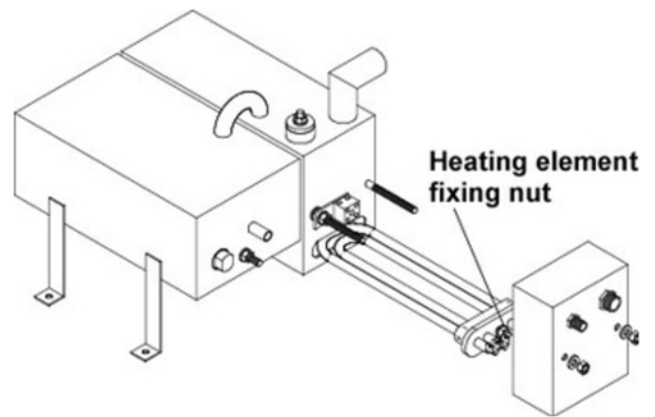
• Required tools: flat screwdriver, 10mm wrench

• Removal:

- a. Remove protective cover nuts.
- b. Loosen cable grip nuts and pull cover away along cables.
- c. Disconnect wires in cable #3 from heating element.
- d. Loosen heating element turning nut three (3) turns to reduce the pressure on the rubber retainer, but do not remove the nut completely.
- e. Pull heating element out.

**Installation:**

- a. Loosen securing nut and push the heating element securely into the steam generator. Tighten the securing nut approximately three (3) turns.
- b. Install wires from cable #3 onto the heating element.
- c. Close protective cover. d. Install the two (2) nuts and tighten the cable grip nuts.

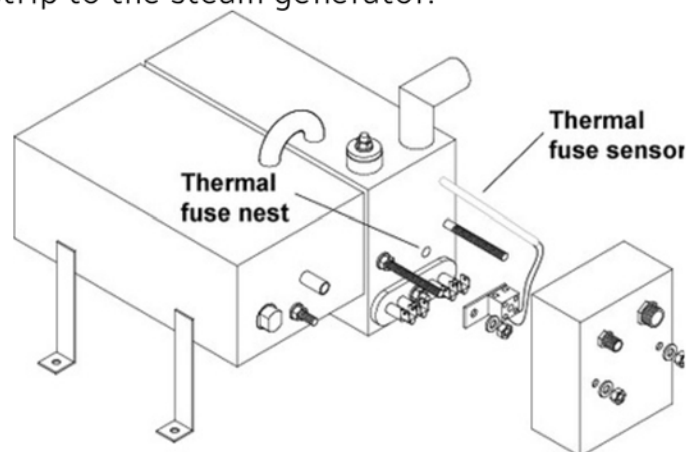
**10.12 Replacing the Thermal Fuse**

- Required tools: small flat screwdriver, 10mm wrench
- Removal:

- a. Remove the two (2) protective cover nuts.
- b. Loosen the two (2) cable grip nuts and pull cover away along cables.
- c. Remove cable #4 wires from the white terminal strip.
- d. Remove nut securing white terminal strip to the steam generator.
- e. Remove thermal fuse.

**Installation:**

- a. Push thermal fuse all the way into position.
- b. Secure white terminal strip to steam generator.
- c. Connect cable #4 wires to the white terminal strip.
- d. Install protective cover nuts and tighten cable grip nuts.

**10.13 Replacing the MG Anode**

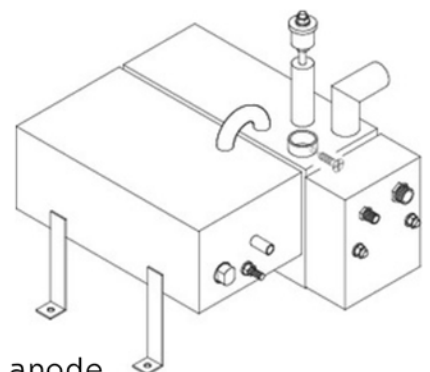
- Required tools: crosshead screwdriver, heat resistant

**• Removal:**

- a. Remove the screw in the side of the mount that holds the anode.
- b. Pull anode out of the mount.

**• Installation:**

- a. Place heat resistant silicone around the collar of the anode.
- b. Push the anode all the way into the mount and install the screw that holds the anode into the mount.



NOTE: It may be necessary to remove the 4 screws that hold the steam generator to the wooden platform in order to tilt the generator to allow the anode to be removed.

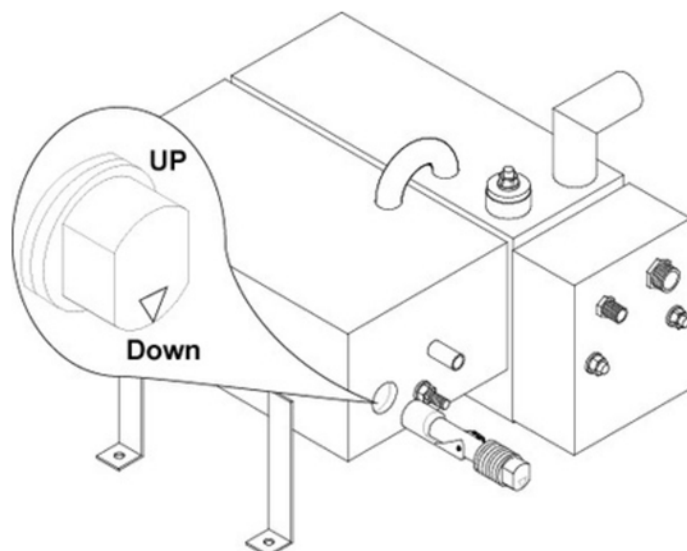
## 10.14 Replacing the Water Level Sensor

- Required tools: large pliers, and heat resistant silicone
- Removal:
  - Installation:
  - a. Coat threads with heat resistant silicone and install into the steam generator reservoir.
  - b. Connect cable #17 wires to the level sensor.

NOTE: Be sure that small triangle is directed down.

NOTE: If you change water level sensor, check that the thermal fuse and heating element are in proper working order.

Name	Part Number
Water level sensor	302240-08
Thermal Fuse	302240-07
Heating Element	302240-38
Mg anode	E4000-42



# EXTERNAL CHILLER OPERATION, CONNECTION, AND SERVICE

11

## 11.1 Connecting External Chiller to the Pod

Your CryoFuzion Recovery Pod™ will arrive fully assembled. To connect the external chiller, follow these steps:

1. Attach the hose from the brass T-connector to the inlet on the external chiller.
  2. Connect the second hose to the outlet on the external chiller.
- Ensure all connections are secure before use.



### 11.1.2 BEFORE OPERATING

Due to transportation safety regulations, the machine you received may not contain freon. Machine needs to be filled with freon before use. Running without freon can seriously damage the machine!

Freon re-filling and future maintenance must be performed by professional and technical personnel who comply with local installation and maintenance codes and rules and have rich installation and maintenance experience. Please refer to the machine nameplate for the amount of freon re-filling.

Sharp edges and coil surfaces are harmful and should be avoided. If unit is not powered on for a long time, in the environment of  $\leq 0^{\circ}\text{C}$ , the water in the heat exchanger and water tank may freeze which resulting in cracking. If not in use, please drain water.

Power switch should be set where children can not reach.

## 11.2 Setting the Temperature

When operating the CryoFuzion’s chiller, take note of the two displays.

As indicated by their labels, the top display shows the chiller's current temperature, while the bottom display shows the temperature set by the user.

Press (Set key) once, when the chiller displays SET, press the up or down key to adjust the target temperature. After the adjustment is completed, press the key for 10 seconds without action and the system will automatically exit. The system will run according to the new parameters.



The chiller displays an indicator icon that shows its current status. Refer to the indicator light guide below for an explanation of each status.

### Indicator Light Key

Icon	name	Hengliang representative	Extinguish represents	Flashing representative
	Refrigeration lamp	Cooling	Stop refrigeration	Compressor is delaying
	constant temperature	Target temperature reached	Not at target temperature	
	Heating lamp	Heating in progress	Stop heating	Compressor is delaying
	Defrost lamp	Defrosting	Stop defrosting	Compressor is delaying
	Networking lamp	Connected to the Internet	Not connected to the Internet	In distribution network

### 11.3 30 Micron Water Filter Replacement

Note: It is recommended to change the filter every 3 months, or more frequently depending on volume of usage of the CryoFuzion Recovery Pod™

- 1) Use the supplied wrench (shown below) to unscrew the filter bottle.
- 2) Remove the current filter and replace with a new one.
- 3) Cap the bottle and ensure it is fastened tightly.
- 4) Check for water leakage when replacement is complete.



## 11.4 General Chiller Troubleshooting

If your chiller is not functioning correctly and displays an error message, please refer to the troubleshooting chart below to identify and resolve the issue.

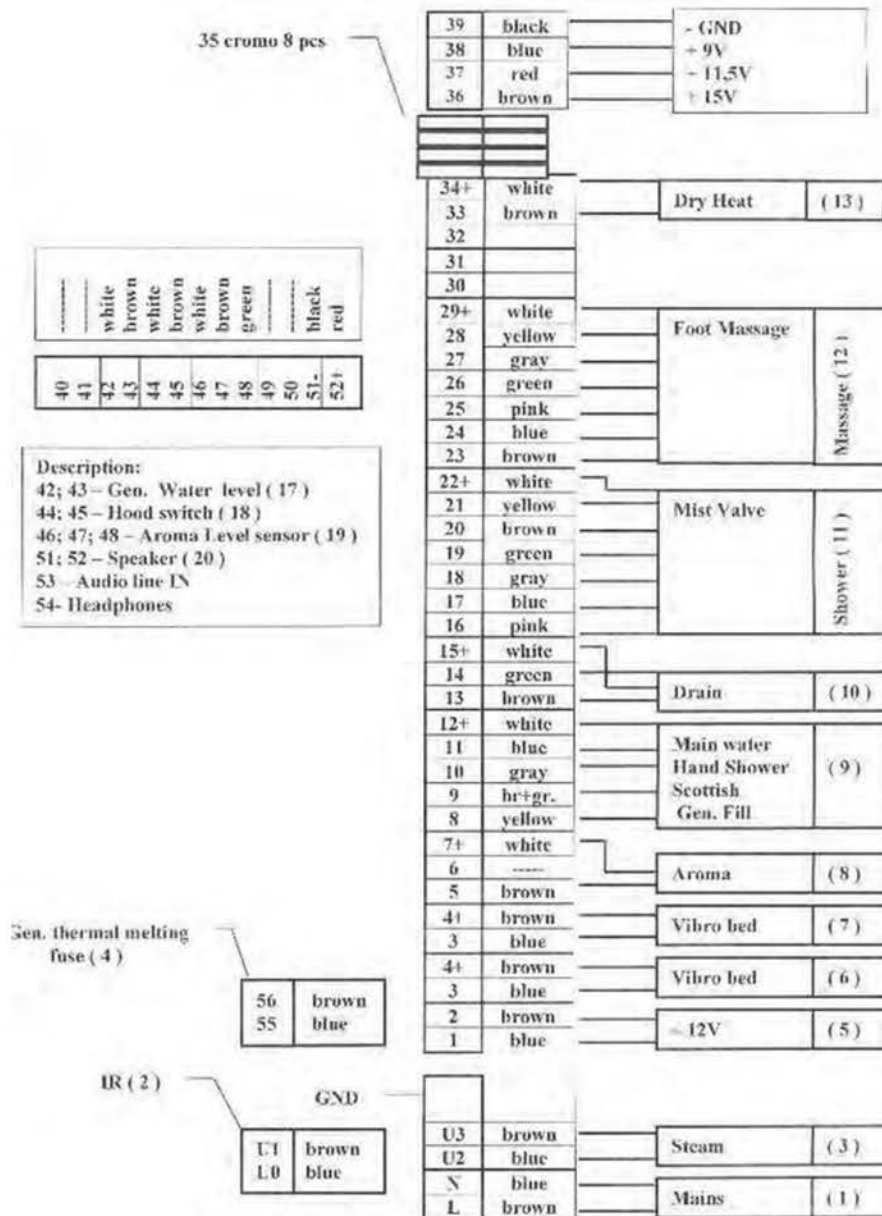
Code	Fault description	Fault cause	Restrict Work Objects
E1	Water temperature probe malfunction	The water temperature probe is damaged and not properly installed	Compressor, fan, four-way valve
E4	Low voltage fault	The low pressure of the compressor caused the low pressure detection port of the motherboard to not be short circuited to the public	Compressor, fan, four-way valve
E5	High voltage fault	The high pressure of the compressor caused the high pressure detection port of the motherboard to not be short circuited to the public	Compressor, fan, four-way valve
E6	Current overload	The current value exceeds the set value of "F13" during compressor operation	Compressor, fan, four-way valve
EH	High temperature fault	The water temperature probe has detected that the temperature exceeds the F12 set value	Compressor, fan, four-way valve
EL	Low temperature fault	The water temperature probe has detected that the temperature exceeds the F11 set value	Compressor, fan, four-way valve
EE	Communication failure	Poor contact between communication interface and communication line to connector, or burnt communication chip	The system is working properly
CCC	Equipment needs maintenance	The device has reached the set usage period, please contact the engineering company	Stop all work

**If a high or low voltage fault occurs three times within an hour and will lock the fault and maintain the alarm continuously. After the fault is locked, manual shutdown and restart are required to eliminate the current alarm**

# ADVANCED ELECTRONICS & TROUBLESHOOTING

# 12

All ports in PCB are numbered and their cable number and description are in the following list:

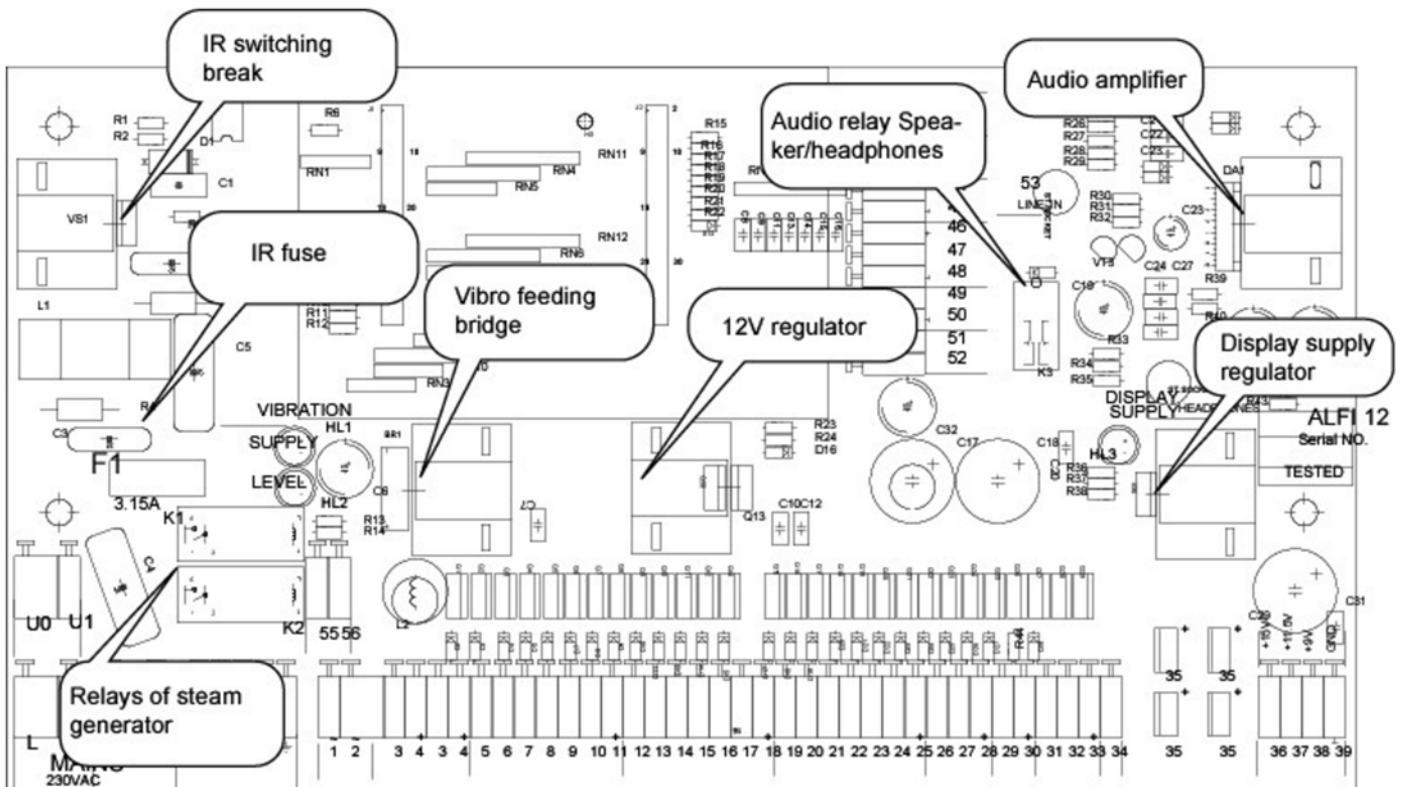


## 11.1 Electrical Connections

All ports in PCB are numbered. Their cable number and description are in the following table.

Port No	Color of wire	Cable description	Cable No	Port No	Color of wire	Cable description	Cable No
1	Brown	Transformer	5	36	Brown	+15 V	from power supply
2	Blue	220/11,55 V		37	Red	+ 11,5 V	
3	Brown	Vibro bed	6	38	Blue	+ 9 V	
4+	Blue						
GND	Green+yellow						
3	Brown	Vibro bed	7	40		Empty	
4+	Blue						
GND	Green+yellow						
5	Brown	Aroma	8	42	White	Gen. water level	17
6	Empty						
7+	White						
8	Yellow	Main Water Hand Shower Hot/Cold Genn. Fill	9	44	White	Hood Sw itch	18
9	Brown + Green						
10	Gray						
11	Blue						
12+	White						
13	Brown	Drain	10	46	White	Aroma level sensor	19
14	Green						
15+	White						
16	Pink	Mist valve Shower	11	47	Brown	Empty	Empty
17	Blue						
18	Gray						
19	Green						
20	Brown						
21	Yellow						
22+	White						
23	Brown	Foot Jet	12	48	Green	Empty	Empty
24	Blue						
25	Pink						
26	Green						
27	Gray						
28	Yellow						
29+	White						
35+	-	4 Color Light Lamps No Difference Between Ports		49		Speaker	20
35+	-						
35+	-						
35+	-						
				50		Audio line IN	
				51	Black	Headphones	
				52+	Red		
				53	-	Generator thermal melting fuse	4
				54	-		
				55	Blue	3 parallel connected IR emitters	2
				56	Brown		
				U0	Blue		
				U1	Brown	Steam	3
				GND	Green+yellow		
				U2	Blue	Mains	1
				U3	Brown		
				GND	Green+yellow		
				N	Blue		
				L	Brown		
				GND	Green+yellow		

## 11.2 Other Components on the PC Board:



All valves work with a voltage of 12V. If a valve doesn't work, there may be a mechanical blockage. If you suspect that valve has an electrical error you can measure the resistance between the contacts of the coil. The normal resistance is 15-16  $\Omega$ .

### 11.3 Troubleshooting

- Always try to restart the capsule before any troubleshooting.
- LCD Display Error Messages

Message	Trigger	Probable Cause	Corrective Action
System damage!	Data communication between upper PC board (LCDrx) and lower PC board (Rabbit) is loose	Plug is loose	Check the plug connections between upper and lower PC boards
		Capsule is blocked	Press ON/OFF switch
HOOD OPEN!	Hood opening	Plug is loose	Check the plug connections between upper and lower PC boards
		Faulty magnetic switch	Press ON/OFF switch
READY	Warm-up program is complete	-	Check the plug between magnetic switch and PC board
NOT READY	Warm-up program is currently running (7min)	System is warming up	See "Hood Switch"
			Press ENTER to selections
NO INCOMING WATER!!! generator did not get the water	CryoFuzion Recovery Pod™ steam enabled within 15 sec. of injection valve opening	Wall faucet is closed	Open wall faucet
		Generator filling valve faulty	Check valve 29 connections and power
		Water pressure loss	Check the water filter for proper operation
WATER TANK EMPTY!!! generator did not get the water	CryoFuzion Recovery Pod™ steam enabled within 25 sec. of injection valve opening	Wall faucet is closed	Open wall faucet
		Generator filling valve faulty	Check valve 29 connections and power
		Water pressure loss	Check the water filter for proper operation
HEATER COMBUSTION!!! (Heater fault)	The steam generator thermal fuse is blown	Thermal fuse is blown	See "Replacing the Thermal Fuse". Check the heating element - it may be damaged
ADD UP TO 300ml AROMA LIQUID!	Aroma tank is empty	Aroma tank is empty	Add aroma liquid
		Level sensor adjustment of sensitivity	Adjust the sensitivity level sensor. See "Aroma System"
		Level sensor plug is loose	See "Aroma System"
		Level sensor wrong position	See "Aroma System"
		Level sensor faulty	See "Aroma System"
		Upper level sensor plug is loose	Check connection between sensor and PC board
		Upper level sensor is faulty	See "Aroma System"
Water level sensor plug(s) is loose	Check connection between sensor and PC board		

Message	Trigger	Probable Cause	Corrective Action
STEAM ACTIVATING ON MENU IS OK BUT NO STEAM IS EMMITTED		Thermal fuse is blown	Check the heating element - it may be damaged. See "Replacing the Thermal Fuse" and "Replacing the Water Level Sensor"
		Hood is open	Close hood
		Water level sensor(s) plug is loose	Check the connection between Sensor and PC board
		Water level sensor(s) faulty	See "Replacing the Thermal Fuse" and "Replacing the Water Level Sensor"
		Heating element is burned	See "Replacing the Heating Element"
VIBRATORY BED DOESN'T FUNCTION		Plug is loose	Check plug connection under the vibratory bed. See "Vibration Bed"
		Motor short circuit	See "Vibratory Bed" & "Advanced Electronics"

Other problems:

Description of problem	Corrective action
No water in jets	Open mixer handle Check pressure before capsule and after filter Check Mineral/Vitamin adding system
No water in some jets, others work normally	Clear non-working jets Check valve for non-working jets See "Principal Water Diagram with Valve Connections" for the hood and "Principal Water and Electrical Diagram" for the bottom
No electricity	Check main fuse and CGFI Control ON/OFF switch
Hard to open hood / hood falls down easily	Bumpers are old. Replace bumper(s)
Radiant Heat panel doesn't work	Check control panel connections
All Radiant Heat panels do not work	Check control panel connections Control fuse F1 on PC board (IR fuse) If fuse is blown and new fuse blows, there may be a short-circuit in the chain. Check all wires and panels. If fuse is correct, check IR switching break

# SYSTEM CLEANING, MAINTENANCE & REINSTALLATION

12

## 12.1 General Cleaning & Mandatory Use of Pre-Approved Solution

Pre-trained personnel must do all cleaning via Wellness USA's written instructions. All plastics and poly carbonate surfaces including the inside and outside of system hood, underbed area and poly carbonate shell, as well as accessories in your **CryoFuzion Recovery Pod™** system must be cleaned and disinfected using a pre-tested, pre-approved cleaning solution sold by Wellness USA called Oxivir Tb solution.

Oxivir offers a new technology within this disinfectant, based on an active ingredient known as "Accelerated Hydrogen Peroxide (AHP)" or "Stabilized Hydrogen Peroxide (SHP)" for hard-surface antimicrobial applications. AHP is a cleaner and disinfectant designed for high risk areas such as health care facilities but is safe, effective and environmentally friendly.

Facts about OXIVIR TB:

- a. Effective cleaner
- b. Effective disinfectant
- c. Highly efficient (only requires soaking on the material for 1 minute as opposed to traditional cleansers whose warnings require up to 10 minutes for total disinfecting)
- d. Non-toxic e. Non-corrosive ( this relates to the skin, eye, as well as surfaces)
- f. Biodegradable

### Certifications for the Product:

Active Ingredient: Accelerated Hydrogen Peroxide

MSDS Specification: See below

EPA: 74559-1

OSHA: The product meets the U.S. Occupational Health and Safety Administration (OSHA) blood-borne pathogen standards for cleaning blood and bodily fluids.

Average Product Usage:

Each 32 oz. bottle should provide a minimum of 15-30 30 full unit

Product Ordering Procedure: The product is available in 32 oz. bottle size and is cleanings.

sold in a case of 12 bottles. You will place all reorders with any consultant at Wellness USA. Just call 1-800-445-8418 and ask for your Territory Manager to place your order.

Cleaning instructions using Oxivir Solution are as follows:  
There is no product dilution with this solution.

1. Spray desired area/surface with Oxivir Tb disinfecting solution.
2. Let solution sit for 30 seconds.
3. Wipe surface dry and clean with a soft cloth or paper towel.

Proper Cleaning Methods:

1. Wash with mild soap and lukewarm water.
2. Use soft sponge or soft cloth.
3. Rinse well with clear water.

**Note:** Rinsing is not allowed on the exterior hood or on the side panels of CryoFuzion Recovery Pod™.

**Note:** Abrasive detergents and scrubbing must not be used to clean the unit.

This may result in serious damage to the plastic surfaces of the unit. In addition to abrasive detergents, it is strictly forbidden to use cleaning agents containing acetone, ammonia, petrol, benzene, window/glass cleaners or varnish removers.

CUSTOMER'S RESPONSIBILITIES: The Customer is responsible to:

Use ONLY the SYB approved Oxivir Cleaning Solution. Use of any and all other cleaning products for cleaning and disinfecting your unit will immediately void your product warranty covering the Polycarbonate material on the machine.

## 12.2 Cleaning the Shell

YourCryoFuzion Recovery Pod™ System is shipped to you wrapped carefully in clear plastic wrap. The plastic wrap will keep your CryoFuzion Recovery Pod™ System clean and safe during its journey, but the plastic causes one minor side effect—it leaves a slight film on the shell. We recommend that you wipe down your machine as soon as you uncrate it. To clean the inside and outside of the shell:

1. Spray on Oxivir Tb disinfecting solution.
2. Let solution sit for 30 seconds.
3. Wipe surface dry and clean with a soft cloth or paper towel.

**Note:** Do not use any type of abrasive pad or scouring powder as they may scratch the surface finish.

Cleaning instructions using Oxivir Solution are as follows:

There is no product dilution with this solution.

1. Spray desired area/surface with Oxivir Tb disinfecting solution.
2. Let solution sit for 30 seconds.
3. Wipe surface dry and clean with a soft cloth or paper towel.

#### Proper Cleaning Methods:

1. Wash with mild soap and lukewarm water.
2. Use soft sponge or soft cloth.
3. Rinse well with clear water.

**Note:** Rinsing is not allowed on the exterior hood or on the side panels of CryoFuzion Recovery Pod™.

**Note:** Abrasive detergents and scrubbing must not be used to clean the unit.

This may result in serious damage to the plastic surfaces of the unit. In addition to abrasive detergents, it is strictly forbidden to use cleaning agents containing acetone, ammonia, petrol, benzene, window/glass cleaners or varnish removers.

Use ONLY the SYB approved Oxivir Cleaning Solution. Use of any and all other cleaning products for cleaning and disinfecting your unit will immediately void your product warranty covering the Polycarbonate material on the machine.

## 12.3 Cleaning the Underbed Area

The following should be done after every session:

- a. Carefully remove bed sections from unit, unplug vibratory bed motor chords from the unit if necessary.
- b. Clean dirt, dust and perspiration from underbed surfaces following directions below.
- c. Spray desired surface/area with Oxivir Tb disinfectant.
- d. Let solution sit for 30 seconds.
- e. Wipe surface dry and clean with a soft cloth or paper towel.

## 12.4 Cleaning Contact Surfaces (Bed, Head Pillow, Interior of Shell)

1. Use Oxivir Tb disinfectant on all contact surfaces AFTER EACH USE to present a clean, sanitary appearance and feel for each new client.
2. Let solution sit for 30 seconds.
3. Wipe dry and clean with paper or soft cloth towel.
4. Bed and head pillow could stain over time. For light staining, we recommend using “Soft Scrub” cleaner and isopropyl alcohol. Spread “Soft Scrub” and alcohol on the bed surface, let it sit for 5 minutes, then dampen a soft cloth with water and gently rub the area in circles.

NOTE: Cleaning after each use removes oils, perspiration, and cosmetics. It will also prolong the material life of the accessories and bed.

## 12.5 Cleaning the Steam Generator

Recommended to be completed once a week:

To maintain and ensure that your unit's steam generator and its elements retain a long lifetime, it is necessary to flush the steam generator at least once a week.

1. Turn the system ON.
2. Use arrow keys to move to and highlight SERVICE and press ENT.
3. Select CLEAN HEATER.
4. Press right arrow key to turn CLEAN HEATER function ON.
5. Wait. Cleaning process will take around 10 minutes, including water boiling and drainage.
6. Once it's done, turn CLEAN HEATER function OFF.

## 12.6 Cleaning the Aroma/Liquid Vitamin Diffusion System

### 12.6.1 : Aroma System Flushing

Recommended to be completed nightly:

1. Turn the system on by pressing the On/Off button located at right side of head of system.
2. Press Enter on the LCD panel to continue.
3. Enter the service menu by using the directional arrows until Service feature is highlighted
4. Scroll down to Aroma Cup feature until highlighted.
5. Press the right arrow key to open the Aroma Cup feature. You may hear a faint
6. All access aroma liquid from the tank will drain from the nipple at the foot end of the unit. Ensure that the excess aroma liquid is flowing from the nipple into drain pan before continuing to step 7.
7. Pour 4 ounces hot water into the aroma tank reservoir to remove any extra aroma liquid. This water will immediately drain from blue nipple underneath the bed, check to ensure it is draining out appropriately into drainage pan.

**Note:** This process can be completed with tap water.

## 12.7 Cleaning the System Drain (Located under the upper vibratory bed)

Recommended to be completed nightly:

1. Carefully unplug the upper and lower vibration beds. The plugs must be unlocked counterclockwise before removing male from female connectors.
2. Remove the bed section and set off to the side of the machine.
3. Use Oxivir disinfectant to wipe and clean the drain.
4. Remove chrome drain cover.
5. Remove smell lock, discard content into the garbage.
6. Wash smell lock with soapy warm water.
7. Reassemble the smell lock and the drain cover.

## 13.1 Warranty Coverage and Term

### Manufacturer and Product Covered

Relaxwell USA (d/b/a Wellness-USA and collectively known hereinafter as “RW”) is the manufacturer of CryoFuzion Recovery Pod™ and the provider of CryoFuzion Recovery Pod™ standard warranty (“warranty” as governed by the terms and conditions set forth in this document. RW warrants CryoFuzion Recovery Pod™ against defects in materials and workmanship when CryoFuzion Recovery Pod™ is used normally in accordance with RW’s CryoFuzion Recovery Pod™ Manual. Any owner or customer user abuse voids the warranty coverage. Except where prohibited by law, this warranty applies only to the original purchaser of a new product who buys CryoFuzion Recovery Pod™ from an authorized CryoFuzion Recovery Pod™ retailer. The “Owner” or “Customer” means the party who purchased CryoFuzion Recovery Pod™ and who submits a CryoFuzion Recovery Pod™ warranty assistance, repair or replacement claim.

### Standard Product Warranty Term

The warranty term period (detailed below) shall govern CryoFuzion Recovery Pod™ submitted for warranty coverage and will begin on the date of the installation of CryoFuzion Recovery Pod™ at the final owner/purchaser location or beginning on the date of the Original CryoFuzion Recovery Pod™ Invoice Shipping Date from manufacturer to distributor, whichever time period is less.

## 13.2 General Warranty Agreement Terms and Conditions

The standard warranty for CryoFuzion Recovery Pod™ is governed by the terms and conditions set forth in this document.

1. PRODUCT WARRANTY COVERAGE DETAIL:

a. Telephone support from RW Technical Service Team between the hours of 8:00 A.M. through 5:00 P.M. CST Monday through Friday.

Warranty coverage claims by Owner to RW must include the following:

- 1) CryoFuzion Recovery Pod™ serial number and model number;
- 2) date CryoFuzion Recovery Pod™ was installed;
- 3) Location address of business;
- 4) description of problem; and other information requested by RW (i.e., photos, video, etc.).

b. Product warranty covers the repair or replacement (at RW election) of a defective system or standard components—but does not include the cost of labor for service of the system or removing or installing said components.

c. The Product warranty time period for CryoFuzion Recovery Pod™ shall be as follows:

- 1) One (1) year: Shell;
- 2) One (1) year: External Chiller;
- 3) No Coverage: Consumable and Accessories are not covered by warranty.

d. Any defect, failure of part or system, damage to the unit, parts and/or components which are caused by or incurred as a direct or indirect result of owner or customer abuse, misuse, negligence, failure of maintenance and/or reckless use will not be covered under this Product Warranty Agreement.

e. The CryoFuzion Recovery Pod™ owner must provide RW with reasonable time and opportunity (as determined by a RW Technical Representative) for verbal troubleshooting with the Owner or Owner's Representative prior to replacement or shipment of any parts. It is at the discretion of RW to make the determination for replacement of parts, or intake of the equipment to be returned to RW for valuation, replacement and/or repair.

f. Replacement parts to be provided on an exchange basis. All warranty claims of CryoFuzion Recovery Pod™ problems and defective parts require the Owner to return and ship the defective part(s) to RW at Owner's expense. Prior to Owner's shipment of parts and acceptance by RW, Owner shall provide notice and description information to RW and RW Technical Service shall authorize the return of the parts and will provide Owner with a Return Goods Authorization ("RGA") Number. The reimbursement of shipping costs shall be determined by

RW Technical Management. If the parts are determined to be defective and covered by the warranty, RW will reimburse the Owner's freight charges as further detailed in #8 below. Return parts not received by RW within 30 Days of original notification and RGA date, from Owner to RW, shall constitute cause for invoicing of the replacement parts to the Owner at list price. Owner hereby agrees to pay these costs, as assessed.

**2. EXCLUSIONS FROM THE PRODUCT WARRANTY SHALL INCLUDE BUT ARE NOT LIMITED TO THE FOLLOWING:**

- a. Labor
- b. Consumables and/or Accessories
- c. Defects resulting from operator misuse, abuse, unreasonable wear and tear, negligence or recklessness, and/or problems resulting from the customer's failure to perform routine maintenance or refusal to perform a recommended repair.
- d. Defects resulting from modifications made by the customer that were not approved by RW.
- e. Defects resulting from facility caused malfunctions including incorrect power voltage and/or environmental conditions.
- f. Damage or defects caused by freight delivery, shipment and/or moving the pod.
- g. Defects resulting from any acts of war, terrorism, natural disaster or other force majeure.
- h. If it is determined that a component is not covered by this Product Warranty, customer agrees to sign an Authorization Repair Work Order of the evaluated findings and estimation of required work to repair or replace the component to meet manufacturer specifications.

3. COVERAGE HOURS: The service hours covered under this agreement are 8:00 A.M. to 5:00 P.M. CST Monday through Friday, excluding holidays and weekends. Any service that is not covered by the standard warranty and/or performed outside of the normal service hours at Owners request will be billable at the RW published Time and Materials Rates when the service is rendered.

4. RESPONSIBILITY: RW is not responsible for acts of war, terrorism, natural disaster or other force majeure or failure of services supplied by third party contracted or other sources. RW agrees to respond in a timely manner, but cannot be held responsible for transportation delays for any reason. RW is not responsible for any interruption of Owner's business at any time and for any reason, including but not limited to CryoFuzion Recovery Pod™ defects. The standard CryoFuzion Recovery Pod™ warranty does not cover any business or claims related to any use of CryoFuzion Recovery Pod™ whatsoever in business and/or as related or due to any other causes beyond RW's control or for damages or revenue lost for any downtime of CryoFuzion Recovery Pod™ equipment.

5. CUSTOMER'S RESPONSIBILITIES: The Customer is responsible for:

a. Maintaining the equipment in an environment suitable for the operation of the CryoFuzion Recovery Pod™ as instructed in the CryoFuzion Recovery Pod™ Owner's Manual.

b. Maintaining proper electrical power requirements as recommended by RW.

c. Following all operating and maintenance instructions for CryoFuzion Recovery Pod™ as set forth in CryoFuzion Recovery Pod™ Owner's Manual supplied by RW.

d. Making the equipment available for service within 1 hour after the arrival of any Technical Service Representative.

e. Paying all charges incurred for labor for work done or due to delays in equipment access or refusal of service after a Technical Service Representative has been dispatched and is either in-transit or on-site.

f. Maintaining a safe and accessible environment for the Service Personnel to service the equipment.

g. Allowing RW to implement any recommended engineering change deemed necessary by RW.

h. Refraining from making any modifications to the equipment that are not approved by RW.

i. Using ONLY Oxivir Tb Cleaning Solution (or equivalent) for cleaning the equipment. Use of all other cleaning products for cleaning and disinfecting your unit will immediately void your product warranty coverage.

6. USE OF SUB-CONTRACTORS: Service provided under this Product Warranty may occur from time to time at RW's sole choice and option and can be performed by either RW or its authorized Technical Representatives or Sub-Contractors at the direction of RW. RW shall be responsible for the cost of furnishing replacements for defective components only, and the Customer shall be solely responsible for all labor costs related thereto.

7. PARTS REPLACEMENT: Repair materials and parts used to perform service pursuant to this Product Warranty will be replaced only as deemed necessary by RW. RW may repair or replace the defective warranty parts at its choice, and/or may use repaired, rebuilt, or refurbished parts as necessary in making repairs under this Product Warranty. All parts are to be furnished on an exchange basis, with the replaced parts becoming the property of RW. The warranty coverage term period for all parts repaired or replaced for parts deemed to be defective and covered by this warranty will be for the remaining term period of this standard warranty or the period of 90 days from date of shipment, whichever time is greater.

8. FREIGHT COSTS: In-bound freight costs for all authorized RGA for warranty repairs, parts, or system, are incurred by the Customer. All freight costs on out-bound warranty replacement components shall be paid by RW and will be shipped via UPS Ground Services only. Any freight upgrades to a faster delivery, such as Express Overnight, are the responsibility of the Customer. Under this Product Warranty Policy all Customs Clearance, Duties or Taxes are not part of the freight expense cost and shall be paid by Owner. This standard warranty policy considers freight costs as transportation expense only and does not cover any administrative or government fees as mandated by any local governments. If it is determined the returned part or component is not covered under warranty, due to misuse, out of warranty time period or any failure of any other condition of warranty coverage, the customer shall incur all freight charges.

9. LIMITATION OF LIABILITY: The liability of RW hereunder is agreed to be limited to the amount equal to the total amount of all payments

made by Customer pursuant to this Product Warranty Agreement and by acceptance of the Product Warranty Agreement. Customer hereby waives any and all claims for incidental, special, consequential or punitive damages. Customer agrees to hold RW harmless and indemnified from any and all such claims by Customer and its agents, servants, employees and its successors and assigns.

10. FORCE MAJEURE: Neither party shall be liable for any failure or delay in performance under this Agreement (other than for delay in the payment of money due and payable hereunder) to the extent said failures or delays are proximately caused by causes beyond that party's reasonable control and occurring without its fault or negligence, or party to substantially meet its performance obligations under this Agreement, provided that, as a condition to the claim of non-liability, the party experiencing the difficulty shall give the other prompt written notice, with full details following the occurrence of the cause relied upon. Dates by which performance obligations are scheduled to be met will be extended for a period of time equal to the time lost due to any delay so caused.

11. ENTIRE AGREEMENT: This agreement contains the whole agreement between the parties in regard to the standard CryoFuzion Recovery Pod™ Product Warranty. There are no other terms, obligations, covenants, representations, statements, or conditions, oral or otherwise, of any kind whatsoever regarding this Product Warranty unless signed by both parties subsequent to the commencement date of this Sauna Warranty policy.

12. JURISDICTION AND GOVERNING LAW: All parties to the transaction shall be exclusively subject to the jurisdiction and laws of the federal courts of the United States, District of Minnesota and/or the state courts of the County of Hennepin, State of Minnesota and jurisdiction and/or laws thereof shall rest solely and exclusively only in the State of Minnesota, without regard whatsoever to any principles of conflicts of law that would require or permit the application of the substantive law of any other jurisdiction, question of law, interpretation and/or dispute arising under the sales agreement or interpretation of this standard.

13. ASSIGNMENT OF BINDING AGREEMENT: This warranty only applies to the original purchaser of a new product who buys CryoFuzion Recovery Pod™ from an authorized CryoFuzion Recovery Pod™ retailer. The purchaser cannot assign or transfer its rights under this warranty without the prior written consent of RW which may be denied by RW for any reason. The provisions of this warranty are binding upon all successors, administrators, trustees and permitted assigns of purchaser. This warranty may be amended, altered, or changed at any time only if in writing signed by RW, which may be refused by RW at any time for any reason.

### **13.3 How to Obtain Product Warranty Service**

#### **Contact Sybaritic Customer Service Department at:**

Phone: 800-445-8418 or 952-888-8282 Enter Option 2

E-mail: [info@wellness-usa.com](mailto:info@wellness-usa.com)

Mail: Sybaritic, Inc., 9220 James Avenue S., Bloomington, MN 55431 USA

Warranty Coverage	Warranty Time Period & What's Covered	Warranty Conditions, Exceptions and Exclusions	Comment Explanation
		<p><b>Product warranty covers the repair or replacement of a defective system, part or standardCryoFuzion Recovery Pod™ components– service and the cost of labor for removing or installing said components is not included.</b></p> <p>A warranty claim requires claimant to ship the alleged defect to Manufacturer freight prepaid, and a warranty claim will be honored after the Manufacturer's receipt, testing and confirmation of coverage for the alleged defective part. Manufacturer may choose to either replace or repair the defective part, and outbound warranty replacement or repair freight is paid by the claimant.</p>	

Warranty Coverage	Warranty Time Period & What's Covered	Warranty Conditions, Exceptions and Exclusions	Comment Explanation
<p>Shell &amp; External Chiller</p>	<p><u>One (1) Year</u></p>	<p>Warranty is subject to general conditions, exceptions and exclusion conditions #1; including, does not cover defects resulting from facility malfunctions including incorrect power voltage and/or environmental conditions.</p>	
<p>Accessories /Consumable /Extras</p>	<p><u>No Coverage:</u> Consumables are not covered by warranty.</p>		

Warranty Coverage	Warranty Time Period & What's Covered	Warranty Conditions, Exceptions and Exclusions	Comment Explanation
Miscellaneous Warranty Conditions	<p>Any Consumer claims shall be governed exclusively only by the applicable laws of the State of Minnesota, USA and not other States. The manufacturer, owner and any other parties, and all product claims or warranty disputes regarding the CryoFuzion Recovery Pod™ or transaction, are solely and exclusively governed by the laws and jurisdiction of the Courts of the State of Minnesota and no other State or Federal laws or jurisdiction shall be applicable or applied. All claims must be exclusively brought for resolution in and before the Courts of the State of Minnesota.</p>		

**2. EXCLUSIONS FROM THE PRODUCT WARRANTY SHALL INCLUDE BUT ARE NOT LIMITED TO THE FOLLOWING:**

- a) Labor.
- b) Consumables and/or accessories.
- c) Defects resulting from operator misuse, abuse, unreasonable wear and tear, negligence or recklessness, and/or problems resulting from the customer's failure to perform routine maintenance or refusal to perform a recommended repair.
- d) Defects resulting from modifications made by the customer that were not approved by RW.
- e) Defects resulting from facility caused malfunctions including incorrect power voltage and/or environmental conditions.
- f) Defects resulting from any acts of war, terrorism, natural disaster or other force majeure.
- g) If it is determined that a component is not covered by this product warranty, customer agrees to sign an Authorization Repair Work Order of the evaluated findings and estimation of required work to repair or replace the component to meet manufacturer specifications.

**3. COVERAGE HOURS:** The service hours covered under this agreement are 8:30 A.M. to 5:00 P.M. Monday through Friday local time, excluding holidays and weekends. Any service that is not covered by the standard warranty and/or performed outside of the normal service hours at Owners request will be billable at the RW published Time and Materials Rates when the service is rendered.

**4. RESPONSIBILITY:** RW is not responsible for acts of war, terrorism, natural disaster or other force majeure or failure of services supplied by third party contracted or other sources. RW agrees to respond in a timely manner, but cannot be held responsible for transportation delays for any reason. RW is not responsible for any interruption of Owner's business at any time and for any reason, including but not limited to defects. The standard warranty does not cover any business interruption or claims related to any use of CryoFuzion Recovery Pod™ whatsoever in business and/or as related or due to any other causes beyond RW's control or for damages or revenue lost for any downtime of equipment.

**5. CUSTOMER'S RESPONSIBILITIES:** The Customer is responsible for:

- a. Maintaining the equipment in an environment suitable for operation of as instructed in the CryoFuzion Recovery Pod™ Owner's Manual.
- b. Maintaining proper electrical power requirements as recommended by RW.
- c. Following all operating and maintenance instructions for the as set forth in CryoFuzion Recovery Pod™ Owner's Manual supplied by RW.
- d. Making the equipment available for service within 1 hour after the arrival of any Technical Service Representative.
- e. Paying all charges incurred for labor for work done or due to delays in equipment access or refusal of service after a Technical Service Representative has been dispatched and is either in-transit or on-site.
- f. Maintaining a safe and accessible environment for the Service Personnel to service the equipment.
- g. Allowing RW to implement any recommended engineering change deemed necessary by RW.
- h. Refraining from making any modifications to the equipment that are not approved by RW.

**6. USE OF SUB-CONTRACTORS:** Service provided under this Product Warranty may occur from time to time at RW's sole choice and option, and can be performed by either RW or its authorized Technical Representatives or Sub-Contractors at the direction of RW. RW shall be responsible for the cost of furnishing replacements for defective components only, and the Customer shall be solely responsible for all labor costs related thereto.

**7. PARTS REPLACEMENT:** Repair materials and parts used to perform service pursuant to this Product Warranty will be replaced only as deemed necessary by RW. RW may repair or replace the defective warranty parts at its choice, and/or may use repaired, rebuilt or refurbished parts as necessary in making repairs under this Product Warranty. All parts to be furnished on an exchange basis, with the replaced parts becoming the property of RW. The warranty coverage term period for all parts repaired or replaced for parts deemed to be defective and covered by this warranty will be for the remaining term period of this standard warranty or the period of 90 days from date of shipment, whichever time period is greater.

**8. FREIGHT COSTS:** In-bound freight costs for all authorized RGA for warranty repairs, parts, or system, are incurred by the Customer. All freight costs on out-bound warranty replacement components shall be paid by RW and will be shipped via UPS Ground Services only. Any freight upgrades to a faster delivery, such as Express Overnight, are the responsibility of the Customer. Under this Product Warranty Policy all Customs Clearance, Duties or Taxes are not part of the freight expense cost and shall be paid by Owner. This standard warranty policy considers freight costs as transportation expense only and does not cover any administrative or government fees as mandated by any local governments. If it is determined the returned part or component is not covered under warranty, due to misuse, out of warranty time period or any failure of any other condition of warranty coverage, the customer shall incur all freight charges.

**9. LIMITATION OF LIABILITY:** The liability of RW hereunder is agreed to be limited to the amount equal to the total amount of all payments made by Customer pursuant to this Product Warranty Agreement and by acceptance of the Product Warranty Agreement. Customer hereby waives all claims for incidental, special, consequential or punitive damages. Customer agrees to hold RW harmless and indemnified from all such claims by Customer and its agents, servants, employees and its successors and assigns.

**10. FORCE MAJEURE:** Neither party shall be liable for any failure or delay in performance under this Agreement (other than for delay in the payment of money due and payable hereunder) to the extent said failures or delays are proximately caused by causes beyond that party's reasonable control and occurring without its fault or negligence, or party to substantially meet its performance obligations under this Agreement, provided that, as a condition to the claim of non-liability, the party experiencing the difficulty shall give the other prompt written notice, with full details following the occurrence of the cause relied upon. Dates by which performance obligations are scheduled to be met will be extended for a period equal to the time lost due to any delay so caused.

**11. ENTIRE AGREEMENT:** This product warranty agreement contains the whole agreement between the parties regarding the standard CryoFuzion Recovery Pod™ product warranty. There are no other terms, obligations, covenants, representations, statements, or conditions, oral or otherwise, of any kind whatsoever regarding this product warranty unless signed by both parties subsequent to the commencement date beginning at the time of delivery of the pod of this CryoFuzion Recovery Pod™ warranty agreement.

**12. JURISDICTION AND GOVERNING LAW:** All parties to the transaction shall be exclusively subject to the jurisdiction and laws of the federal courts of the United States, District of Minnesota and/or the state courts of the County of Hennepin, State of Minnesota and jurisdiction and/or laws thereof shall rest solely and exclusively only in the State of Minnesota, without regard whatsoever to any principles of conflicts of law that would require or permit the application of the substantive law of any other jurisdiction, question of law, interpretation and/or dispute arising under the sales agreement or interpretation of this standard

**13. ASSIGNMENT OF BINDING AGREEMENT:** This warranty only applies to the original purchaser of a new CryoFuzion Recovery Pod™ product who buys the from an authorized retailer. The purchaser cannot assign or transfer its rights under this warranty without the prior written consent of RW. The provisions of this warranty are binding upon all successors, administrators, trustees and permitted assigns of purchaser. This warranty may be amended, altered or changed at any time only if in writing signed by RW, which may be refused by RW at any time for any reason.

**How to Obtain Product Warranty Service:**

Tel: 1-877-818-8877 or 952-703-5371

E-mail: [info@wellness-usa.com](mailto:info@wellness-usa.com)

# APPENDICES

## 14.1 Owner Record

### Owner Record

The model and serial numbers are located on the back side of the unit. Record these numbers in the spaces provided below. Refer to these numbers whenever you call your dealer regarding this product.

Model No.: CryoFuzion Recovery Pod™

Serial No.: \_\_\_\_\_

### MANUFACTURED BY:

Relaxwell USA, Inc./WELLNESS-USA

9220 James Avenue S

MINNEAPOLIS, MN 55431 USA

Tel: (952) 888-8282

Fax: (952) 888-8887

### DISTRIBUTED BY:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

### WARNING:

TO PREVENT FIRE OR SHOCK HAZARD:

1. DO NOT EXPOSE UNIT TO RAIN OR WATER.
2. DO NOT PLACE THE UNIT IN A SHOWERING AREA OR STEAM ROOM.

### CAUTION:

TO REDUCE RISK OF ELECTRICAL SHOCK, DO NOT REMOVE COVER OF THE ELECTRICAL BOX INSIDE UNIT OR THE FACE PANEL. (NO USER-SERVICEABLE PARTS ARE INSIDE.) REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

### CONTACT DEALER, DISTRIBUTOR OR:

WELLNESS-USA INC.

Minneapolis, MN 55431

952-888-8282

info@wellness-usa.com

## 14.2 Owner Registration Form

### Owner Registration Form

Please email this Registration Form to WELLNESS-USA.

Email: [info@wellness-usa.com](mailto:info@wellness-usa.com)

Serial Number: \_\_\_\_\_

Date of Purchased: \_\_\_\_\_

Model Number: \_\_\_\_\_

Business Name: \_\_\_\_\_

Owner's Name: \_\_\_\_\_

Mailing Address: \_\_\_\_\_

City: \_\_\_\_\_

State: \_\_\_\_\_

Country: \_\_\_\_\_

Telephone: \_\_\_\_\_

Purchased From: \_\_\_\_\_

Name: \_\_\_\_\_

Mailing Address: \_\_\_\_\_

City: \_\_\_\_\_

State: \_\_\_\_\_

Country: \_\_\_\_\_

Telephone: \_\_\_\_\_

# CryoFuzion Recovery Pod™ Pre-Set Program Charts

The CryoFuzion Recovery Pod™ includes seven pre-set programs and one customizable program. Detailed timing cycles for each pre-set program are provided below.

**PROGRAM 1**  
Recovery MaxFit: 10 min

Time	120 SEC	60 SEC	60 SEC	120 SEC	60 SEC	120 SEC	60 SEC
STEAM							
IR DRYHEAT FUSION	H	H	H	H	H	H	H
IR FANS	H	H	H	H	H	H	H
VIB. BEDS							
LED LIGHTS	R	R	R	R	R	R	R
VICHY MODE	1		1		1		
VICHY INTERVAL	5		5		5		
SCOTTISH SHOWER							ON
UNDERBODY MODE							
UNDERBODY INTERVAL							
FOOT MASSAGE							
COLD MIST		ON		ON		ON	ON
FACE AIR	5	5	5	5	5	5	5

**PROGRAM 2**  
Recovery Fitness: 8 min

Time	60 sec	60 sec	60 sec	60 sec	60 sec	60 sec	60 sec
STEAM							
IR DRYHEAT FUSION	H	H	H	H	H	H	H
IR FANS	H	H	H	H	H	H	H
VIB. BEDS							
LED LIGHTS	R	R	R	R	R	R	R
VICHY MODE	1		1		1		1
VICHY INTERVAL	5		5		5		5
SCOTTISH SHOWER							5
UNDERBODY MODE							
UNDERBODY INTERVAL							
FOOT MASSAGE							
COLD MIST		ON		ON		ON	ON
FACE AIR	5	5	5	5	5	5	5

**PROGRAM 3**  
Recharge MaxEnergy: 12min

Time	120 sec	120 sec	120 sec	120 sec	60 sec	60 sec	60 sec	60 sec
STEAM								
IR DRYHEAT FUSION	H	H	H	H	H	H	H	H
IR FANS	H	H	H	H	H	H	H	H
VIB. BEDS								
LED LIGHTS	R	R	R	R	R	R	R	R
VICHY MODE	1		1		1			
VICHY INTERVAL	5		5		5			
SCOTTISH SHOWER							ON	ON
UNDERBODY MODE								
UNDERBODY INTERVAL								
FOOT MASSAGE								
COLD MIST		ON		ON		ON		ON
FACE AIR	5	5	5	5	5	5	5	5

**PROGRAM 4**  
Recharge Boost: 7min

Time	60 sec	60 sec	60 sec	60 sec	60 sec	120 sec
STEAM						
IR DRYHEAT FUSION	H	H	H	H	H	H
IR FANS	H	H	H	H	H	H
VIB. BEDS						
LED LIGHTS	R	R	R	R	R	R
VICHY MODE	1		1		1	
VICHY INTERVAL	5		5		5	
SCOTTISH SHOWER						
UNDERBODY MODE						
UNDERBODY INTERVAL						
FOOT MASSAGE						
COLD MIST		ON		ON		ON
FACE AIR	5	5	5	5	5	5

**PROGRAM 5**  
Rejuve: 10min

Time	60 sec	60 sec	60 sec	60 sec	60 sec	60 sec	60 sec	120 sec	60 sec
STEAM									
IR DRYHEAT FUSION	H	H	H	H	H	H	H	H	H
IR FANS	H	H	H	H	H	H	H	H	H
VIB. BEDS									
LED LIGHTS	R	R	R	R	R	R	R	R	R
VICHY MODE	1		1		1		1		
VICHY INTERVAL	5		5		5		5		
SCOTTISH SHOWER									ON
UNDERBODY MODE									
UNDERBODY INTERVAL									
FOOT MASSAGE									
COLD MIST		ON		ON		ON		ON	ON
FACE AIR	1	1	1	1	1	3	3	3	3

**PROGRAM 6**  
Reduce KCal: 7min

Time	60 sec	60 sec	60 sec	60 sec	60 sec	120 sec
STEAM						
IR DRYHEAT FUSION	H	H	H	H	H	H
IR FANS	H	H	H	H	H	H
VIB. BEDS						
LED LIGHTS	R	R	R	R	R	R
VICHY MODE	1		1		1	
VICHY INTERVAL	5		5		5	
SCOTTISH SHOWER						
UNDERBODY MODE						
UNDERBODY INTERVAL						
FOOT MASSAGE						
COLD MIST		ON		ON		ON
FACE AIR	5	5	5	5	5	5

**PROGRAM 7**  
CONTRAST ALTERNATING

Time	60 sec	60 sec	60 sec	60 sec	60 sec	120 sec	60 sec	120 sec	60 sec	120 sec
STEAM										
IR DRYHEAT FUSION	H	H	H	H	H	H	H	H	H	H
IR FANS	H	H	H	H	H	H	H	H	H	H
VIB. BEDS										
LED LIGHTS	R	R	R	R	R	R	R	R	R	R
VICHY MODE	1		1		1		1		1	
VICHY INTERVAL	5		5		5		5		5	
SCOTTISH SHOWER										
UNDERBODY MODE										
UNDERBODY INTERVAL										
FOOT MASSAGE										
COLD MIST		ON		ON		ON		ON		ON
FACE AIR	1	1	1	1	1	3	3	3	3	3

Radiant heat fans continue working for a few minutes after the program ends. If the steam is working, the radiant heat elements are automatically switched into the lowest level.

