



FLOAT POD
TECHNOLOGIES

Owners Manual

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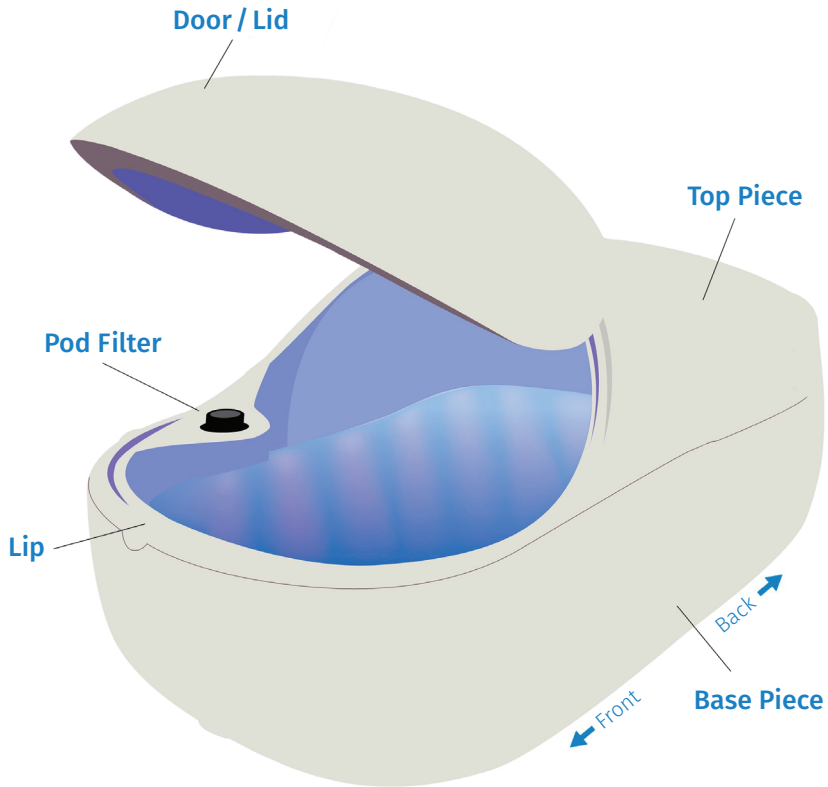
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Overview

Float Pod® Descriptions

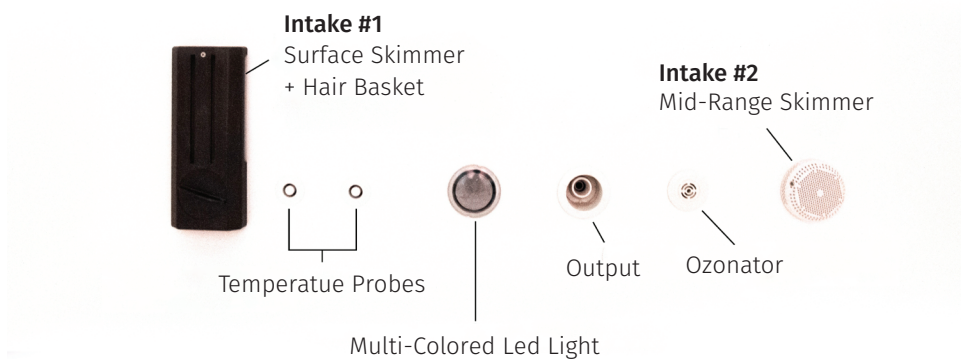


External Description of the Float Pod®



Overview

Internal Description of the Float Pod®



Float Pod® has a total of two intakes and two outputs for water flow. The pod also has one multi colored led light and 2 temperature probe ports.

1. The circ-pump pulls water directly from the tub through the surface skimmer and mid range suction.
2. After the water passes through the pump it continues on to the heating element and UV/Ozone Purification System.
3. After passing through UV the water is directed in two ways. Some water is pulled towards the ozone output and the rest continues to flow towards the 25 micron pool filter located at the front end of the tub.
4. After passing through the pool filter at the front of the pod the water is pushed out of the main output located in the back center of the tub.

Ozone Plus UV-C SPA Sanitation

Dual-powered

Ozone plus UV-C Technology

Optimum Oxidation

Advanced Oxidation Process (AOP) for
Greater Oxidation Potential

Reliability & Performance

Unsurpassed Life Expectancy with Minimal Maintenance

The dual-powered Spa Solar Eclipse integrates both ozone and UV-C in one simple unit providing the benefits of both technologies plus the advanced oxidative reaction known as Advanced Oxidation Process (AOP) to maximize sanitation and simplify spa maintenance. With AOP, chlorine dependence is reduced, microorganisms are destroyed, chloramines are broken down, and many non-organic contaminants are oxidized.

Technology

With the unique combination of ozone (O₃) and UV-C technologies, the DEL Ozone Spa Solar Eclipse is the ultimate solution for water sanitation in one compact and simple system. Providing the water quality and spa care one could expect from chlorine/salt wa-



ter systems, the Spa Solar Eclipse has more power, better reliability, and less hassle, all while significantly reducing residual chlorine consumption to deliver the most advanced sanitation potential available. Additionally, DEL Ozone offers the Spa Solar Eclipse PLUS for larger swim spa and above-ground pool applications.

DEL Ozone systems have been third-party validated to kill up to 99.99% of microorganisms typically found in spas. Ozone sanitizes the water quickly and effectively without the undesirable by-products created by traditional chlorine and bromine chemicals.

Step 9: Change the following IP information:
IP Address and Default

Step 10: At the bottom of the page, click “Save.” Once programed, the software can be installed from any Windows 7 or 8 computer.

*If you have more than one pod, you will need to change each pod's IP address. Your first pod's IP address will be 192.168.1.20; your second pod's IP address must be entered as 192.168.1.21; your third pod's IP address will then be 192.168.1.22, etc.

Royal Spa Software: Step by Step Setup

Step 1: Locate the program by visiting www.indyweb.net/royalspa

- Download version 0.9.2 (8 pod)

Step 2: Install the program

- Open program
- Setup
- Install
- Pin to taskbar
- Software installed

Step 3: Operating the program

- Lobby Music or Pod Music
- Approximate temperature
- Float or Filtration
- Session Durations
- Controller IP

You can test these features on the software once you have the control box(s) set up with an IP address.

Filtration System:

How To Change the Filter

5. Turn off the filtration system by starting a float session
6. always twist the release valve before unscrewing the top unscrew the ring by twisting counter clock wise and remove the cap
7. exchange old filter with new filter. we recommend doing this each month replace the top and screw the ring on tightly when finished
8. 4-always twist and release the bleed valve after filter changes to ensure optimum pressure is maintained in the system

Operating

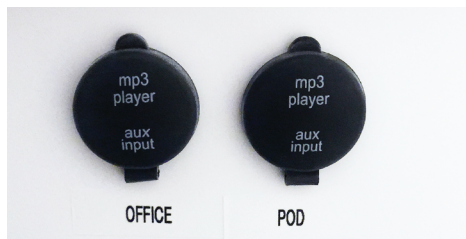
The Float Pod® Music

Control music from the Lobby with any music player including ipod, mp3, ipad, tablet, desktop, laptop, etc. Clients also have the option of bringing in their own device to plug in directly to the Pod. The Float Pod is 100% plug and play with our new audio ports!

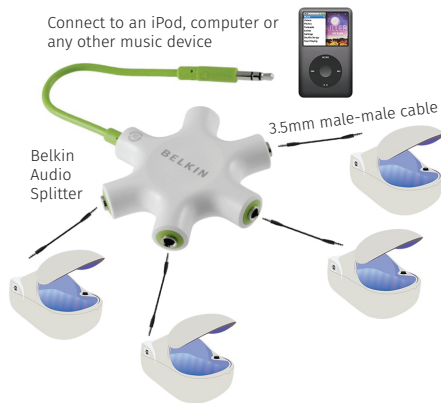
Custom music is now a possibility with The Float Pod. Control music from the Lobby or have a client bring in their own device.

Music can be played from one of two sources.

A. Pod Music Audio Port: You will need to run a 3.5mm male-to-male shielded headphone cable from the back of the pod, to the bench area or custom docking station in the room. One end will plug into their device and the other end will plug into the back of the pod.



B. Lobby Music Audio Port: To connect an iPod or mp3 player to the 'Lobby Music' input, you will need to run a 3.5mm male-to-male shielded headphone cable from the back of the pod, to the lobby (should have already been wired). One end will plug into your device at the lobby. The other end will run all the way back to your pod.



We recommend purchasing a 100 ft 3.5mm cable for this connection and running the cable through the walls/ceiling of your spa.

PRO TIP: Use a headphone splitter to split one iPod/mp3 player up to 5 ways. This is the

best way to use one device to play music for all your pods simultaneously.

Buttons



Lights

The Float Pod® LED Starburst Light



The Float Pod allows the user to select a single color, enjoying soothing color changing modes, or turn off the lights completely with the push of a button.

Practitioners of Chromotherapy link the color they need based on their feelings, physically or mentally. Choose the color you see fit based on your preference.

The Float Pod comes equipped with a multi-color LED light located at the back of the float area. This light is controlled from inside the pod by using the 'light' button on the left hand side. Pushing the button once will turn off the light. Pushing the button

again will turn on the light. If you toggle the button on/off quickly, it will cycle through all the available colors and color changing modes.

Keep in mind; this button only works when a Float session is active. The button will not function during the filtration process. Also note, when a new Float session is started, the light will 'pick up where it left off' during the last session. If the last float had the blue light on, the next float will begin blue. If the last float had the lights off entirely, the next float will begin with the lights off entirely. In this case, it is advisable to turn on the lights again for the next floater before they enter the room. You can access the light from the rear access panel at the back of the Float Pod should it ever need maintenance or replacing.

tures one in red one in green. red indicates what the temperature probe is reading green indicates what the temp is set to. on the bottom of the module there are 3 buttons, the buttons that have arrows (up and down) and the red set button. to adjust the temperature use the arrow keys to adjust the temp. up or down as needed, when you hit the arrow buttons this will cause the green temp. to move temp up or down accordingly and it will begin to flicker. this means that the temperature settings are being prepped to move. when you reach your desired temp setting hit the red set button, the green flickering will stop indicating that a new temperature has been set in place.

Temperature Control

How to Set the Temperature of your FloatPod

On the back of the spa pack you will find a digital temperature module this module is how you will control the temperature settings. On the module there are two tempera-

Spa Control Software

Royal Spa Software: Step by Step Setup

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Step 2: Install the program

- Open program
- Setup
- Install
- Pin to taskbar
- Software installed

Step 3: Operating the program

- Lobby Music or Pod Music
- Approximate temperature
- Float or Filtration
- Session Durations
- Controller IP

You can test these features on the software once you have the control box(s) set up with an IP address.

Programming

Programing a Control Box: Step by Step Setup

Step 1: Find the reset button on the Pod Control Box.

Step 2: Make sure the Pod Control Box is powered on.

Step 3: Insert a pin or paperclip into the pin-hole until the button inside clicks. HOLD THE PIN OR PAPERCLIP DOWN. Do not lift.

Step 4: Power off the pod control box by unplugging the power cord. Keep reset button pressed down with paperclip.

Step 5: Power the control box back on by re-inserting the power cord. You will then see the yellow and red indicator lights blinking quickly. Once they stop blinking and remain lit, remove paperclip.

(If yellow and red indicator lights do NOT behave as described in STEP 5, restart from STEP 1, as you may have accidentally released the Reset button.)

Step 6: Open a web browser on your computer. Type in <http://192.168.1.2>, and press ENTER.

User Software

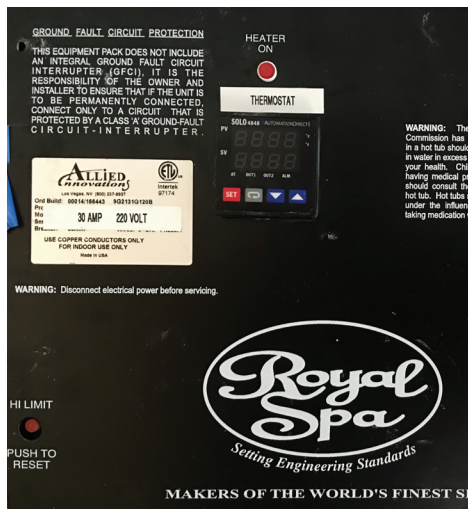
Step 7: Username is “admin,” and password is “admin.”

Step 8: At the top of the page, click on “Network Setup.”

Step 9: Change the following IP information:
IP Address and Default

Step 10: At the bottom of the page, click “Save.”

Temperature Display



Filter

Recommended Service: Monthly Change

- We recommend rinsing and cleaning out the filter each week, or as necessary.
- We recommend changing the filter entirely each month, or as necessary.
- First, turn off the filtration system by starting a Float session.
- Next, twist the ‘bleed valve’ counterclockwise to release the pressurized air.
- Unscrew the ring around the filter and remove the cap by lifting upwards.
- Remove the old filter and replace with a new one.
- Replace the cap, and screw the ring back onto the filter, securing it in place.
- Twist the ‘bleed valve’ clockwise to tighten and turn the filter system back on.
- Lastly, twist the ‘bleed valve’ counter-clockwise once more to release any air in the system. Once the pressure has been established, water will emerge from the ‘bleed valve’ itself. When water emerges, twist clockwise to tighten the ‘bleed valve.’
- Watch the how-to video for more details.

NOTE: This is a pressurized system, meaning;

all air must be released from the system using the ‘bleed valve’ to ensure optimum performance. Always release air pressure prior to opening the filter cartridge to avoid injury.

Ozone Cleaning

Recommended Service: Weekly

(Please see separate “Ozone Cleaning Guide” or watch our how-to video.)

Emptying the Hair Basket

Recommended Service: Weekly

- The Float Pod filters hair and solid particles into a separate “hair basket” before they enter the filter cartridge. We recommend emptying this basket weekly.
- This process is easier with the filtration system off, although this is not necessary.
- To remove the basket, first locate the surface skimmer located at the back of the float area (on the left hand side when facing the Pod). There is a circular cap that will need to be unscrewed to reveal the hair basket. Rotate the cap counterclockwise to open.

Maintenance

- The cap is attached to the hair basket itself and should pull out easily once unscrewed. The cap may detach from the hair basket (especially if the filter is on). Simply reach into the skimmer and pull out the basket in this instance. The two pieces simply pull apart and click together.
- Remove all hair and particles from the basket.
- Reattach the cap to the basket and reinsert into the surface skimmer.
- Rotate clockwise to tighten the basket in place. Watch the how-to for more details.

Pump Maintenance Process

- Step 1:** Unplug the power supply to the control box
- Step 2:** Turn the unit off and remove power supply from the wall.
- Step 3:** Close T valves on the left and right side of the access panel (Left of the circ-pump and Right of the UV system)
- Step 4:** Disconnect the ground wire attached on top of the current pump.

Step 5: Disconnect current pump by removing the coupler attached on the left side of the pump; and on top of the pump.

Step 6: Once removed, clean out the current pump and reinstall.

Step 7: Once cleaned or replaced, reinstall the pump by connecting the couplers on the left side of the pump; and on top of the pump.

Step 8: Once installed, connect the ground wire to the top of the pump.

Step 9: Open the T valves on the left and right side of the access panel (Left of the circ-pump and Right of the UV system)

Step 10: Plug the power supply back into the wall and turn the Float Pod back on (Make sure the pod is circulating for 5 mins)

Step 11: Plug the power supply back into the CONTROL BOX

For replacements, install the pump received and send the old one back to Royal Spa within 45 days.

After following these instructions you should be fully operational again, please let us know

if you have any questions as we are here to assist!

Float Pod Technologies 866-295-8199

Fill Process

Step 1: Add 900 lbs of salt and fill to the fill line

Step 2: Once full, open the T valves on the left and right side of the access panel (Left of the circ-pump and Right of the UV system)

Step 3: Plug the power supply back into the wall and turn the Float Pod back on (Make sure the pod is circulating for 5 mins)

Step 4: Plug the power supply into the control box

Adding Salt and Water

Recommended Service: Daily

- **Adding Salt:** We recommend adding 3-4 cups of salt daily. This will compensate for any lost salt as people float over time, and maintain the proper buoyancy. Always

maintain the specific gravity of your Float Pod between 1.26-1.30.

- **Adding Water:** We recommend adding water daily. This is best done by spraying down the interior walls of the Pod with a hose. This kills two birds with one stone, cleaning the interior walls, while also adding back any lost water. The Float Pod has a water line indicated on the surface skimmer. Ensure the water is never above or below the water line.

Drain Process

Step 1: Unplug the power supply to the control box

Step 2: Turn the unit off and remove power supply from the wall

Step 3: Close the T valves on the left and the right of the access panel (left of the circ-pump right of the UV system)

Step 4: Drain the pod with a pool pump

Maintenance

Sanitation Schedule/Chemicals

CLEAN WATER	HYDROGEN PEROXIDE	SEAKLEAR ENZYMES	OXIDIZER	CHLORINE OR BROMINE	SALT	POD LID	WATER
SUNDAY				1 TBSP	4 Cups	OPEN	AS NEEDED
MONDAY	1/2 Cup	2 TBSP			4 Cups	CLOSED	AS NEEDED
TUESDAY	1/2 Cup	2 TBSP			4 Cups	CLOSED	AS NEEDED
WEDNSDAY			1 TBSP		4 Cups	OPEN	AS NEEDED
THURSDAY	1/2 Cup	2 TBSP			4 Cups	CLOSED	AS NEEDED
FRIDAY	1/2 Cup	2 TBSP			4 Cups	CLOSED	AS NEEDED
SATURDAY	1/2 Cup	2 TBSP			4 Cups	CLOSED	AS NEEDED

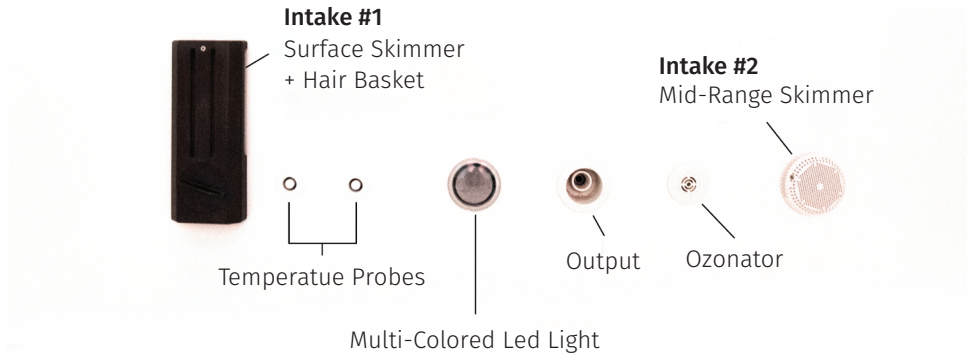
Cleaning the Exterior / Interior

Recommended Service: Daily

- **Cleaning Salt:** Use warm water and a rag to wipe up any dried salt. Keeping each pod's inside and outside "smooth to the touch" will ensure a better overall experience for every floater. Clean salt in between clients and as necessary throughout the day.
- **Scum Line:** A scum line may accumulate each day around the water's edge. This is a buildup of organic waste and is best

removed daily, each morning. Use a soft brush with an extended handle to remove the scum line around the entire interior of the Pod. We recommend using washable and reusable heads for optimum cleanliness.

Filtration Process



Troubleshooting Guide: Filtration System “A great filtration system has great flow!”

1. Verify water LINE & FLOW:

The fill line is located on the surface skimmer. The water level can be 2 inches below or above the fill line. The water should be coming out of the OUTPUT and bubbles should be coming out of the OZONATOR.

A. Water has GREAT pressure

B. Water is SLOWER THAN NORMAL pressure:

- ➔ remove hair basket
- ➔ remove mid-range suction/skimmer
- ➔ remove pool filter

- ➔ make sure pressure switch isn't clicking, if it is then it may need adjusted. (Please call a Float Pod Rep before adjusting)

*Remove all potential blockages one at a time to narrow down the potential issue/solution..

C. NO pressure:

- ➔ Verify power to the pod.
- ➔ If the pod has no power check the high-limit switch and breaker box.
- ➔ If the high limit button is sticking out, press it in and reduce the temperature

Troubleshooting

on the thermostat located on the pod pack so the heating element doesn't call for heat. Once the temperature is reduced check the heating element with a voltage reader to make sure the element is not bad. If the voltage reader doesn't provide a reading then the heating element needs replaced.

- ➔ If the Float Pod is tripping the breaker box then all components labeled on the Pod pack must be tested by unplugging each component individually. Whichever component is tripping the breaker will be covered under your 5 year warranty.
- ➔ If the pod is running without pressure carefully unplug the control box power cable. If the system turns back on after unplugging the control box then the Float Pod was stuck in Float Mode and needs reset. (Follow Reset IP instructions)
- ➔ Still no pressure?
- ➔ Check gate valves on the left and right side of the access panel. If those are closed that will cut off ALL flow.
- ➔ Use voltage meter to test the circ-pump. If the circ-pump has power

then look for an air lock. If there is an air lock in the system, release the air from the from the circ-pump by loosening the coupler on the left side of the circ-pump. If the circ-pump doesn't have power then you will need a replacement circ-pump.

Control Box Troubleshooting

To determine if you are experiencing a Control Box issue, please follow the below instructions.

The Issue

A Controller IP Address field has turned red in your lobby control software (Note: green is good).



Controller IP Address: 192.168.1.20

Troubleshoot the Issue

To start troubleshooting the above Controller IP Address issue, open up a web browser on your computer (i.e. Chrome, Firefox, Internet Explorer).

Sign into Browser-Based Controls - Location: Your Computer

1. **Type in Controller IP Address:** In your web browser address bar, type in the Controller IP Address that is now appearing in “red” (i.e. as shown above) and select “Enter”

A. **Sign In Screen:** If you see a sign in, attempt to Sign In.

- If you successfully login: You should have access to the control box. This indicates it’s probably not a control box issue.
- If login was unsuccessful (i.e. this page cannot be displayed): go to Step B.

B. **This Page Cannot be Displayed:** If an error occurs after submitting your IP address or your sign in attempt created an error (i.e. this page cannot be displayed), you will need to troubleshoot from the physical control box - Continue the below steps.

Check Router Connection – Location: Float Pod®

2. **Go to the Float Pod®:** Open the access panel to locate the control box - red indicator light blinking on it

B. **Locate the ethernet cable on the control box:** label indicates location on bottom of control box

- There are lights: If lights are blinking (should be blinking green and yellow), this indicates there is a connection from the router. Go to Step B.
- No lights: If lights are not blinking, this indicates a connection issue with the router. This indicates it’s probably not a control box issue.

C. **Power Cable:** Unplug and re-plug the power cable from the control box (label: 12VDC). Go to Step 3.

Download TCW Program - Location: Your Computer

3. **Go back to your computer:** In your web browser address bar, type in the Controller IP Address that is appearing in “red” again and select “Enter”

A. **Sign In Screen:** If you see a sign in, attempt to Sign In

- If you successfully login: You should have access to the control box; this indicates it’s probably not a control box issue

Troubleshooting

- If login was unsuccessful (i.e. this page cannot be displayed): Go to Step B

B. This Page Cannot be Displayed: If an error occurs after submitting your IP address or your sign in attempt created an error (i.e. this page cannot be displayed), go to Step 4.

4. Download the appropriate TCW by operating system (MAC OS or WIN OS) at: <http://www.teracom.cc/products/tcw122b-cm-remote-environmental-monitoring/>

A. Click on Downloads Tab

- For MAC OS, Select to Download: TCW Program discoverer – free utility that finds all TCW controllers in local network, MAC OS (dmg, 9.71MB)
- For Windows Device, Select to Download: TCW discoverer – free utility that finds all TCW controllers in local network, WIN OS (exe, 4.83MB)

B. Open the downloaded TCW program - Select the “Detect” button

- All controllers are shown: This indicates it’s probably not a control box issue
- Control Box Not Found: If the control box being troubleshooted is not detected,

this means it needs to be replaced

Troubleshooting is Complete – Location: Float Pod®

5. Install the Switch: Follow “Instructions: Install a Switch” to remove the non-responsive control box and install the switch

A. Notify Float Pod® technician: Make sure the technician is aware of the control box issue so that a new control box unit can be mailed to you

B. Mail your non-responsive control box unit to: Attn: Cawthon Brown, 4440 S. Rural Rd., Bldg. F, Suite 111, Tempe, AZ 85282

LED Light

Bad Light Troubleshooting

- Loose a color
- Light flickers (May flicker if the water line is too low)



Buttons

The Float Pod Buttons

- Intercom Button: The intercom button is located on the stainless steel plate to the right of the Light Button. If your

Intercom button is stuck, it will cause a loud beep at the front desk as if someone is calling from inside the tub. If this happens, unplug the master unit power supply at the front desk for the intercom. If this issue happens, follow the following troubleshooting tips:

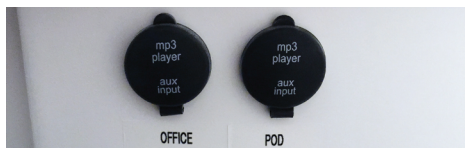
1. Rinse with water
 2. Clean the button with alcohol and Q-tip
 3. Rinse button with spray bottle (DO NOT SPRAY THE INTERCOM SPEAKER) 4-Applly di-electric/plug grease to prevent any stickiness.
- Music Button and Light Button: The Music and Light button are located to the left of the intercom faceplate. If the lights and music don't respond to the buttons being pressed, please follow the following troubleshooting tips:
1. Check the air hoses and buttons: The air hoses are what attach the buttons to the air switches. The air hoses carry the air from the air button the air switch. The air switches are located on the right side of the Electronics box directly behind the main plug-ins (i.e., PUMP, POWER SUPPLY, UV OZONE, etc.). If someone inside the

Troubleshooting

tub pushes the buttons and it pushes air through the hose then the buttons are fine and the next step is troubleshooting the air switch(s). If air doesn't come through the hose, the button(s) need re-placed.

2. Check the air switches: Swap the air hoses and see if the faulty function works.

The Float Pod Music



Bad Music Connection Troubleshooting

- Is the music issue coming from the Office Port or Pod Port on the back of the pod? Unplug each one with music playing from both Office port and Pod port.
- After locating the faulty port, check all connections behind the port. The following connections are after the port: RCA to 3.5 male, 3.5 male to 3.5 female.
- We will send parts under warranty.

Power

Verify power to the pod

HI LIMIT SWITCH: If the pod has no power check the high-limit switch and breaker box.

- If the high limit button is sticking out, press it in and reduce the temperature on the thermostat located on the pod pack so the heating element doesn't call for heat. Once the temperature is reduced check the heating element with a voltage reader to make sure the element is not bad. If the voltage reader doesn't provide a reading then the heating element needs replaced.

If the Float Pod is tripping the breaker box then all components labeled on the Pod pack must be tested by unplugging each component individually. Whichever component is tripping the breaker will be covered under your 5 year warranty.

If the pod is running without pressure carefully unplug the control box power cable. If the system turns back on after unplugging the control box then the Float Pod was stuck in Float Mode and needs reset. (Follow Reset IP instructions).

Voltage Check: Use voltage meter to test the circ-pump. If the circ-pump has power then look for an air lock. If there is an air lock in

the system, release the air from the from the circ-pump by loosening the coupler on the left side of the circ-pump. If the circ-pump

doesn't have power then you will need a replacement circ-pump.

Parts of Pods

DESCRIPTION	PART #	PRICE
<i>Pg 1 = parts that must be returned for credit</i>		
POD 2 CHANNEL MINI AMP	PEMILMA100	
TRANSDUCER (SPEAKER)	SPAT-15-BK	
POD THERMOSTAT AUTOMAT DIRECT	SL4848-RR	
CIRCULATION MOTOR	LPE14	
POD EITHERNET CONTROL & MONITOR (special pricing)	TCW122B-CM	
POD 120V/150W MAT HEATER (if possible)	HHPO5360A5	
POD AIPHONE (STAINLESS FACE)	LE-SS-1G	
GAS SPRING #140 (SHOCKS)	10-12-29.09XMBI-140SS	
PODOZONE/UV COMBO	DOSES-U-10	
POWER SUPPLY (MUST CHANGE CORD PRIOR TO SHIPPING)	AQ-PSB-1	
CONTRACTOR 110V / DPST 40 AMP	SB5-00-0064	
HTR ELEMENT 3KW 240V	RM25-4036BI	
AIR SWITCH	TDTBS301	
POD CONTROL AP1400/220V 1P 3.	SB3-70-0169FP	
UNIVERSAL PRESSURE SWITCH	TD3903	
STARBURST 10S	OL10PLEDLIGHT	
POD PULL HANDLE 6-7/8 CTR-CTR	MC1402A16	

Specifications

DESCRIPTION	PART #	PRICE
<i>Pg 2 = items that do not need to be returned for credit</i>		
POD TEMP SENSR WATER PROOF (special pricing)	SFSEN-11050	
POD INTERCOM MASTER STATION (FOR ONE POD ONLY)	LEM-1DL	
AIPHONE 5 CALL INTERCOM (MULTI PODS)	LEF-5	
MAZZEI INJ 3/4" RED	MIPVDF0684-K	
CHECK VALVE 1/4 × 1/4	WQ3408104	
PLUG, AIR RELIEF (ON FILTER LID)	WW715-1001	
AIR BUTTON FLAT	WW650-3040CW	
AIR BUTTON RAISED	WW650-3030CW	
POD DC PWR CONN 2.1MM ID 5.5OD	SMC986	
LGM KIT REMIXERGREEN (OLD / DON'T USE ON PODS NOW)	DO9-0594	
LIGHT SOCKET WIRE HARNESS	AT60-00172	
FILTER TOPLOAD W/PLUG 2"	WWRO5022500LC	
FILTER 13"	FMFC-2375	
LOCK RING 1 PC FOR T/L FILTER	WWCSFILT1401	
FILTER LID W/PLG & O'RING	WW550-5100	
O'RING TOP LOAD FILTER LID	WW805-0360	
O'RING, AIR RELIEF PLUG	WW805-0114	
POD HINGE ALUM W/BKPLATE SET	DFHINGEALUM	
POD 18-8SS QK RLESE PIN 1/4 5"L (LOCK PIN)	MC94975A438	

Serial



Motor

