



Slip into this attractive corner spa bath and immerse yourself in pure luxury. Featuring an attractive curved front, deep oval vessel, and our SANIJET® Pipeless™ hydrotherapy, this spacious model creates a distinctive centerpiece for your true home spa environment. The Model 470 provides the pure, clean, ultra-quiet, spa-quality performance that resorts, spas and homeowners demand.

- Ideal for a spacious master bathroom corner space, the Model 470 offers unparalleled hydrotherapy and fits one or two bathers perfectly
- Featuring the **Elite or Essential Hydrotherapy System** with four or six ultra-quiet, therapeutic Pipeless™ jets
- For drop-in installation with a mid-drain location
- Available with soothing chromatherapy lighting, ergonomic grab bars, decorative drain with integral overflow and matching acrylic skirt

## The Pipeless Advantage

Every SANIJET spa bath features the purity of Pipeless technology. With no pipes to trap bath residue and foster the growth of harmful bacteria commonly found in most ordinary piped and air-bubble systems, our patented Pipeless system ensures hospital-grade disinfection. Every time you slip into a SANIJET spa bath it's pure, clean and sanitary – exactly the way bathing is supposed to be.

## Smooth, Quiet Operation

Whisper quiet and free of vibration, SANIJET spa baths produce half the noise of conventional piped whirlpools and a fourth as much as air-bubble baths, ensuring your spa bath experience is peaceful and relaxing.

## True Spa-Quality Hydrotherapy

Envelop your body in a soothing cushion of therapeutic relaxation. SANIJET has combined simple water flow with advanced technology and complete hydrotherapy control to create a genuine, spa-quality bathing environment. Whether soaking or using active hydrotherapy, enjoy your favorite essential oils and thermal bath salts with confidence – any residue left behind can be completely cleaned after each use.

The Model 470 is available with the **Elite Hydrotherapy System** featuring multiple preprogrammed massages, designed by hydrotherapy experts to deliver maximum benefit to muscles and joints at the touch of a button. It is also offered with the **Essential Hydrotherapy System** that delivers two comfortable water flow levels, for authentic spa bathing.

## Standard Features

- Pipeless spa baths can be thoroughly cleaned in approximately five minutes
- SANIJET's Pipeless hydrotherapy system disinfection protocol is independently certified by NSF International
- Intuitive electronic command panel with treatment timer automatically turns the spa bath off after 20 minutes of continuous use
- Requires no unsightly access panels and key components are accessible from inside the bath for easy maintenance
- Durable, easy-to-clean, lustrous acrylic construction
- Custom, pre-leveled ABS base for superior installation
- Extensive protection with the SANIJET Limited Warranty
- Available in today's popular colors: White, Biscuit, Almond and Black



**Model/System Selection**

- Model 470 – Elite Hydrotherapy System: 6 Jets
- Model 470 – Elite Hydrotherapy System: 4 Jets
- Model 470 – Essential Hydrotherapy System: 6 Jets
- Model 470 – Essential Hydrotherapy System: 4 Jets

**Options and Upgrades**

- Chromatherapy Lighting System with color wash setting and seven solid light colors (*Elite System Only*)
  - Single Light System     Dual Light System
- Decorative finish cable-operated drain with overflow
  - Polished Chrome     White
  - Bright Brass     Almond
  - Brushed Nickel     Biscuit
- Ergonomic grab bars: Up to four 9" grab bars
  - White     Almond
  - Biscuit     Black
- Corner Acrylic Skirt
  - White     Almond
  - Biscuit     Black
- Tile Flange Kit
- Colors available
  - White     Almond
  - Biscuit     Black

**Dimensions/Shape**

- Width 60½" (154 cm), Length 60½" (154 cm), Height 22⅞" (59 cm)
- Corner design

**Primary Bathing Design**

Two-person bath

**Installation Type**

Drop-in

**Drain Location**

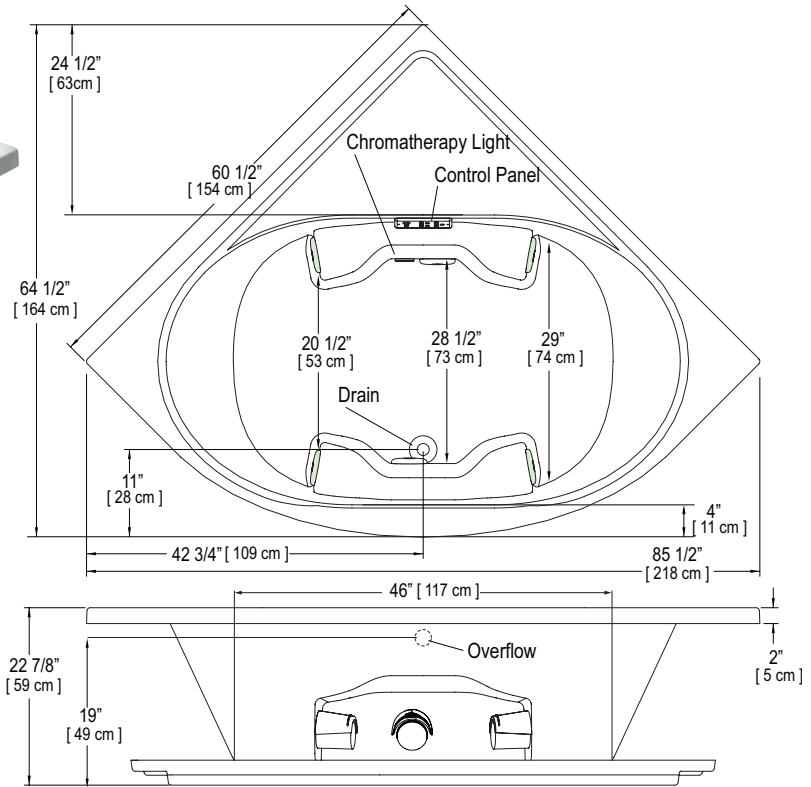
Mid-drain

**Material**

Structurally reinforced cast acrylic

**Construction**

Self-contained Pipeless spa bath mounted on pre-leveled, thermoformed base



**NOTE:**  
Actual measurements may vary +/- 1/4" (7mm). Service access panel may be required by local codes.

**Water Capacity**

Operating 67 U.S. Gallons (254 liters); Min. 44 U.S. Gallons (167 liters); Max. 95 U.S. Gallons (360 liters)

**Recommended Plumbing Requirements**

- Water Supply: ¾" N. P. T.
- Drain: 1½" O.D.

**Electrical Requirements**

Hard-wired, 115 VAC, 60 Hz, 15 amp dedicated circuit, GFCI protected

**Shipping**

- Shipping Dimensions: Width 68" (173 cm) x Length 68" (173 cm) x Height 25" (64 cm)
- Shipping Weight: 240 lbs (109 kg)

**Warranty**

Residential Use: Three-Year Limited Warranty  
Commercial Use: Two-Year Limited Warranty

**Listings and Certification**

Specified models meet or exceed the following:



Specifications subject to change without notice.

**Product Specification**  
The spa bath shall have an outer dimension of 60½" in width, 60½" in length and 22⅞" in height. Product shall be made of reinforced cast acrylic with a pre-leveled, thermoformed ABS base. The spa bath jet system shall consist of six (6) or four (4) pipeless jets with removable jet and impeller assemblies, with an Elite or Essential Hydrotherapy System. Product shall be independently certified by NSF International for health and sanitation characteristics under Protocol P182. The following wetted component parts shall be serviceable and accessible from inside of bathing vessel: control panel, control modules, jet bodies and motors. The spa bath may be specified with an optional decorative finish drain / overflow, grab bars, chromatherapy light(s) and acrylic skirt. Product shall be a SANIJET Model 470 with an \_\_\_\_\_ Hydrotherapy System and \_\_\_ jet configuration.